

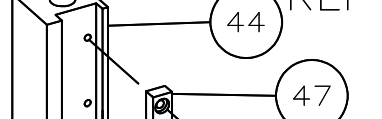
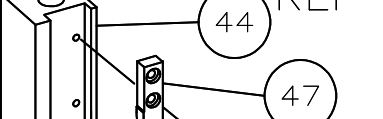
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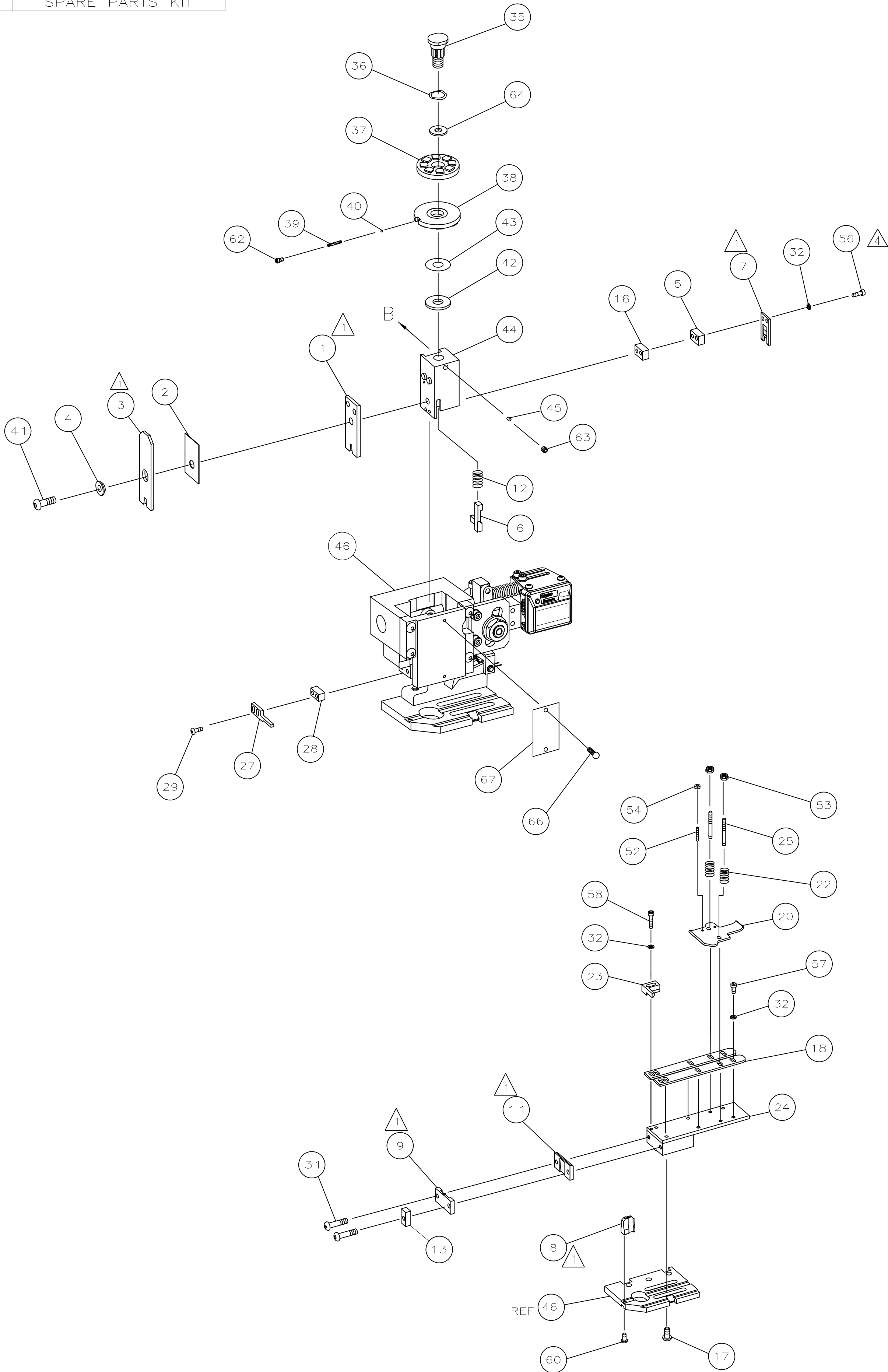
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339775-1	A	-	BENCH & LEADMAKER	MECH POST FEED	HD-1 APPLICATOR
7-1339775-1	A	-	BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339775-7	A	-	-	-	SPARE PARTS KIT

[illegible]

SET UP GAGE 458638-3	LAYOUT L1339775
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- 
 1. RECOMMENDED SPARE PARTS.
 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
 4. CUT TO LENGTH AT ASSY.

VIEW B ROTATED 180°	
POST-FEED 40 mm STROKE  LEADMAKER OR BENCH G	POST-FEED 30 mm STROKE  K TERMINATOR BENCH MACHINE



LOC	DIST	REVISIONS					
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
			A1	ECR-09-010086	5-2009	MY	CB

	—	1	1	1339775	PRINT, APPLICATOR LOG SHEET	72
	—	1	1	1338705-2	DOCUMENTATION PACKAGE	71
						70
						69
						68
	—	1	1	461264-1	PLATE, IDENTIFICATION	67
	—	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66
						65
	—	1	1	986950-1	WASHER, FLAT PRECISION	64
	—	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
	—	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	62
						61
	—	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
						59
4	—	2	2	1-18023-3	SCR,SHC(M4X16)HOLD DOWN	58
	—	5	5	18023-9	SCR,SHC(M4X6)STRIP GUIDE	57
	—	2	2	1-18023-2	SCR,SHC(M4X12)SLUG BLADE	56
						55
	—	2	2	18029-1	NUT,HEX(M3)DRAG	54
	—	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53
	—	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG	52
						51
						50
	—	1	1	18024-3	SCR,BHC(M3X10)CAM	49
						48
	—	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
	—	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46
	—	1	1	690191-1	PLUG, NYLON	45
	—	1	1	1320998-1	RAM	44
	—	1	1	690125-1	WASHER, LAMINATED	43
	—	1	1	690124-1	WASHER, RAM	42
	—	1	1	2-18024-6	SCREW,BHC(M8X25)CRIMPER	41
	—	1	1	23241-1	BALL, STEEL	40
	—	1	1	2-22278-7	SPRING, COMPRESSION	39
	—	1	1	1320922-1	DISC, INSULATION	38
	—	1	1	354777-1	WIRE DISC, PLASTIC	37
	—	1	1	22480-5	WASHER, SPRING	36
	—	1	1	690212-1	POST, RAM	35
						34
						33
	—	9	9	18025-2	WASHER,LOCK(M4)SHEAR BL	32
	—	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL	31
						30
	—	2	2	18024-8	SCR,BHC(M4X12)STRIPPER	29
	—	1	1	3-690451-2	SPACER, STRIPPER	28
	—	1	1	240639-1	STRIPPER	27
						26
	—	2	2	1320906-1	DRAG, STUD	25
	—	1	1	1-1320995-2	PLATE, STRIP GUIDE	24
	—	1	1	240825-1	PLATE, STRIP HOLD DOWN	23
	—	2	2	4-22281-1	SPRING, DRAG	22
						21
	—	1	1	1338665-1	DRAG, STOCK	20
						19
	—	2	2	1338663-3	GUIDE, LOWER STRIP	18
	—	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17
	—	1	1	1338708-1	SPACER, SLUG BLADE	16
						15
						14
	—	1	1	2-690481-7	SPACER, HOLD DOWN	13
1	—	1	1	23846-1	SPRING, HOLD DOWN	12
	—	1	1	1-240644-7	PLATE, REAR SHEAR	11
						10
	—	1	1	6-690482-1	PLATE, FRONT SHEAR	9
1	1	2	1	1-1333214-5	ANVIL	8
	—	1	1	1-690474-0	BLADE, SLUG	7
	—	1	1	455892-7	HOLD DOWN, TERMINAL	6
	—	1	1	3-240641-3	SPACER, SLUG BLADE	5
1	—	1	1	238009-1	SPACER, BLOCK CRIMPER	4
	1	2	1	8-683453-3	CRIMPER, INSULATION	3
	—	1	1	455888-7	SPACER, CRIMPER	2
	1	2	1	1-456403-5	CRIMPER, WIRE	1

-77		-71	-1	PART NO		DESCRIPTION		ITEM NO			
QTY REQD PER ASSY				PARTS LIST							
IS A CONTROLLED DOCUMENT.				DWN 27JUL05		 Tyco Electronics Corporation Harrisburg, PA 17105-3608					
		M. CLIFFORD		CHK -							
TOLERANCES UNLESS OTHERWISE SPECIFIED:				APVD 27JUL05		NAME		END FEED HD-I APPLICATOR			
		F. BACKHURST		PRODUCT SPEC		-					
 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± ± -				APPLICATION SPEC		-		RESTRICTED TO			
				WEIGHT		-					
				SIZE		CAGE CODE				DRAWING NO	
				FINISH		-		A1 00779		C-1339775	
CUSTOMER DRAWING						SCALE		SHEET 1 OF 1		REV A1	