

LOC	DIST	REVISIONS					
CM	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			P1	REVISED PER ECR-12-011660	24JAN2013	KH	TM

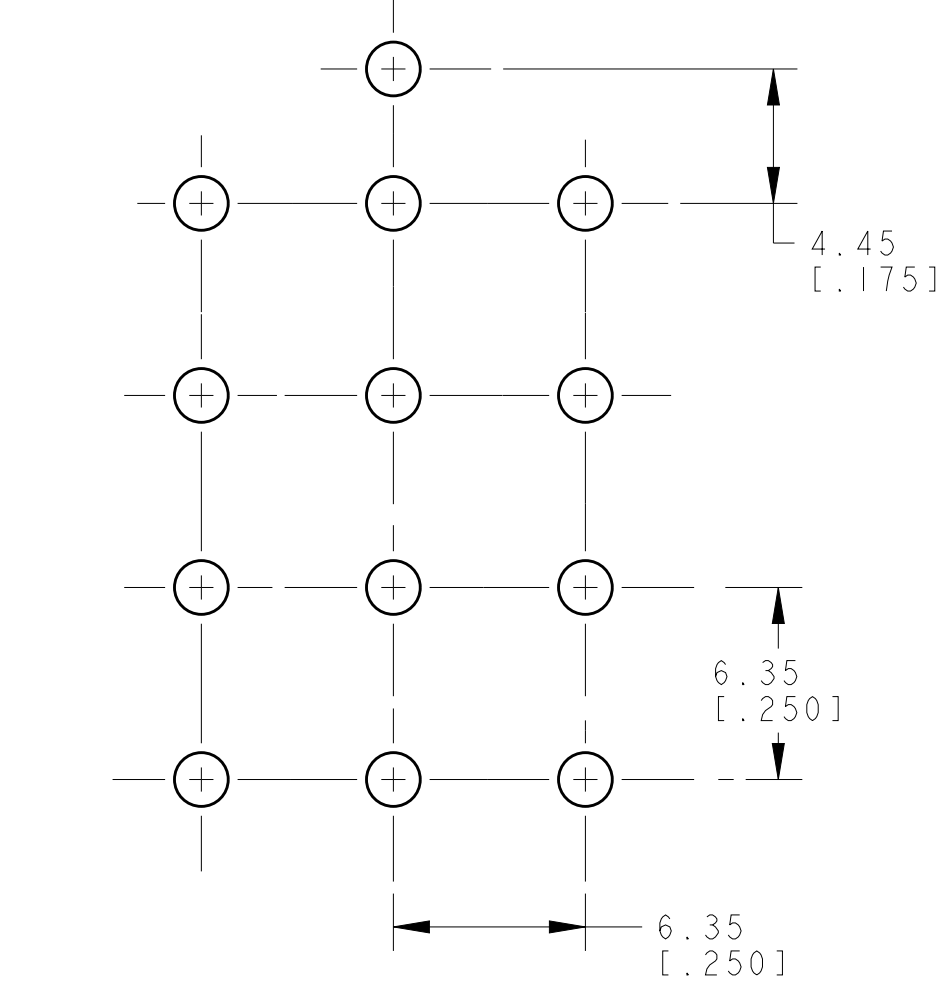
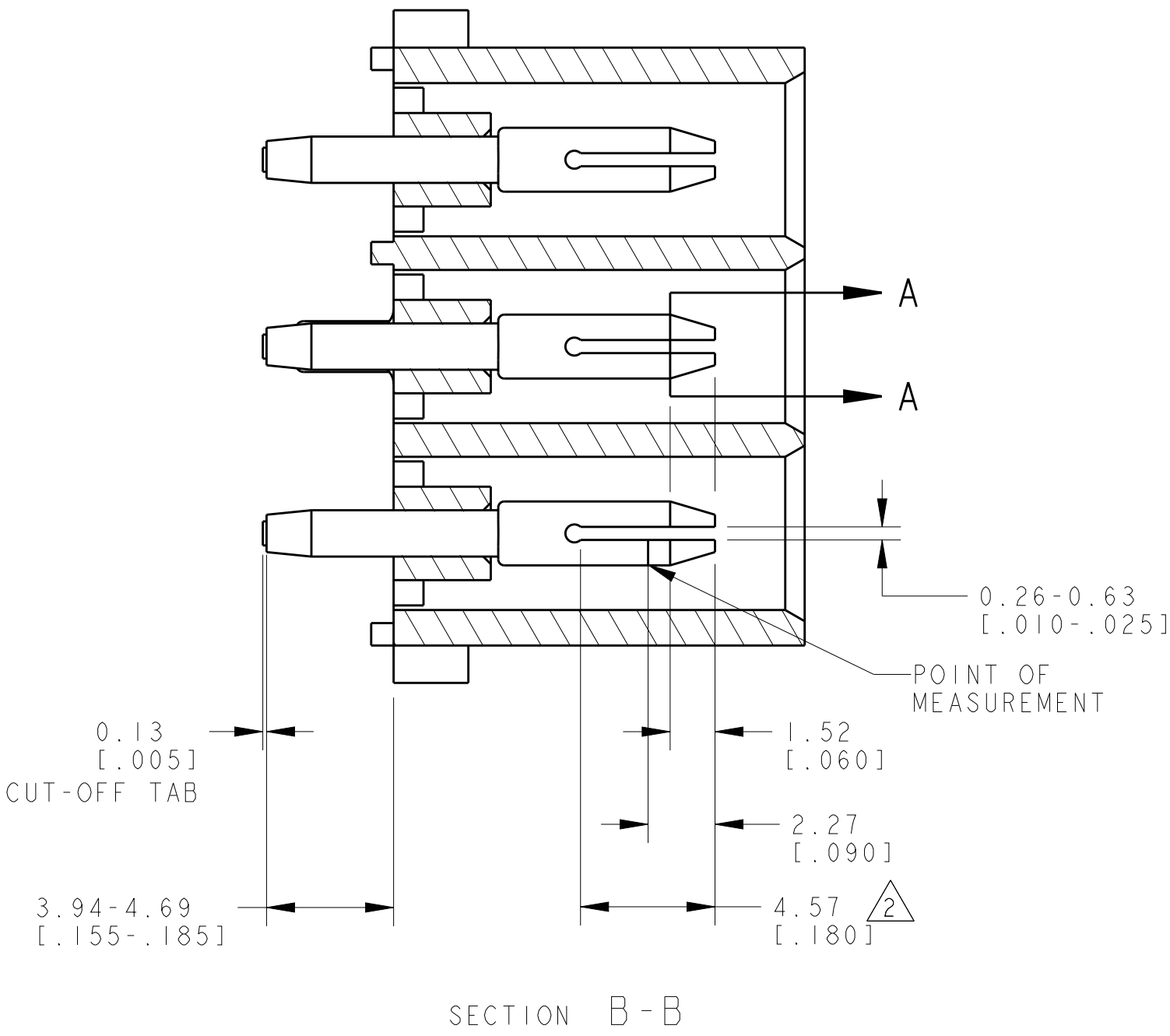
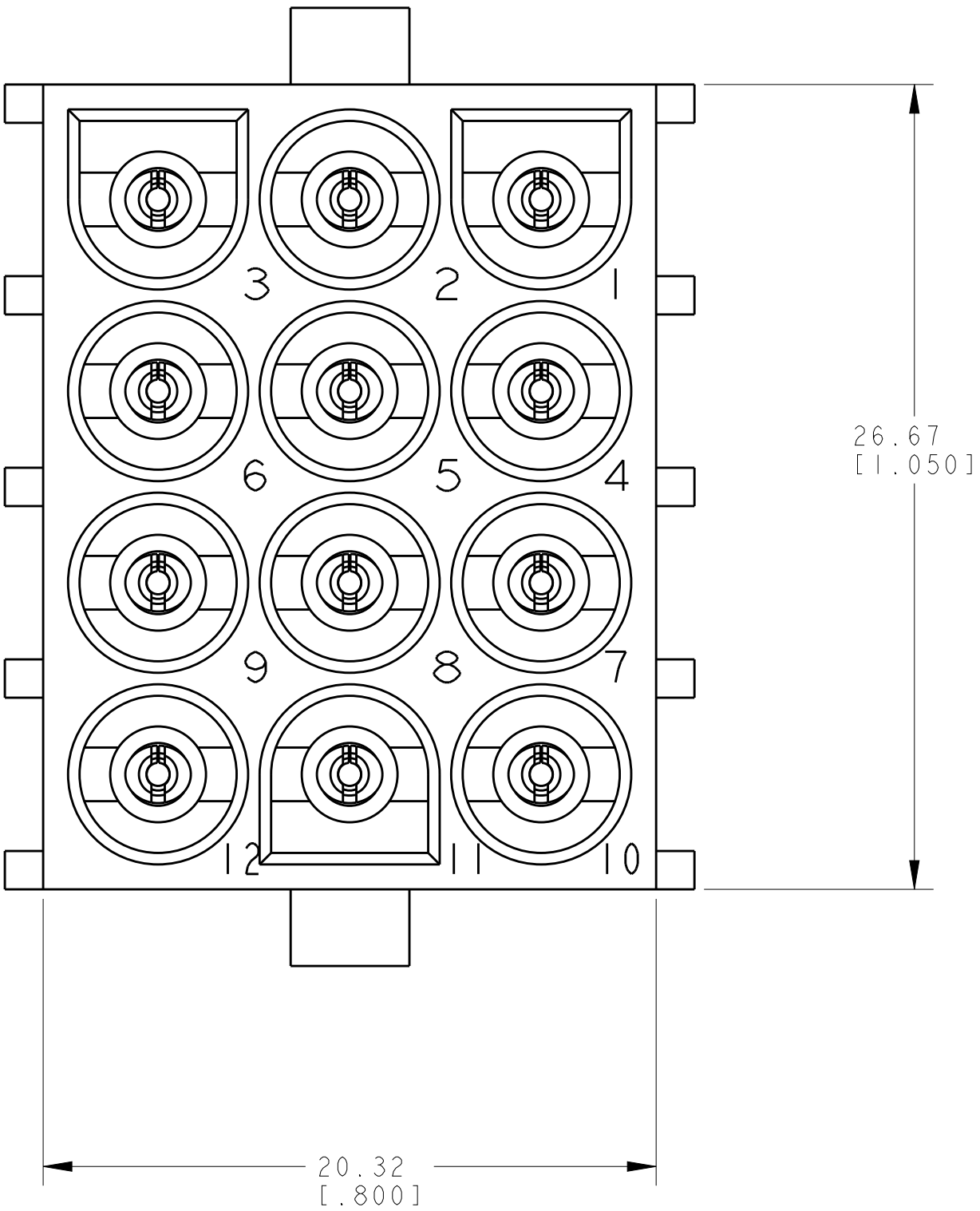
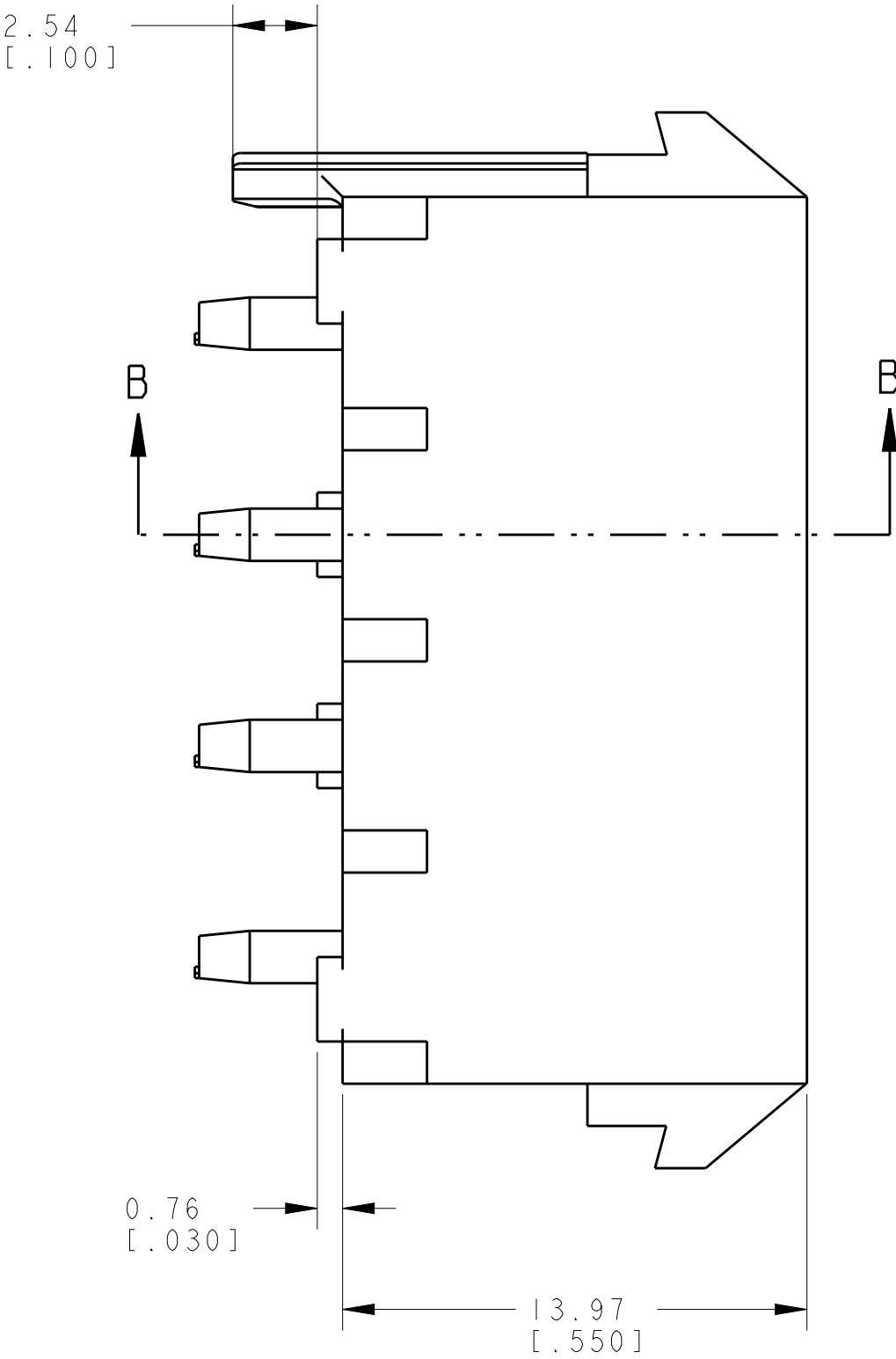
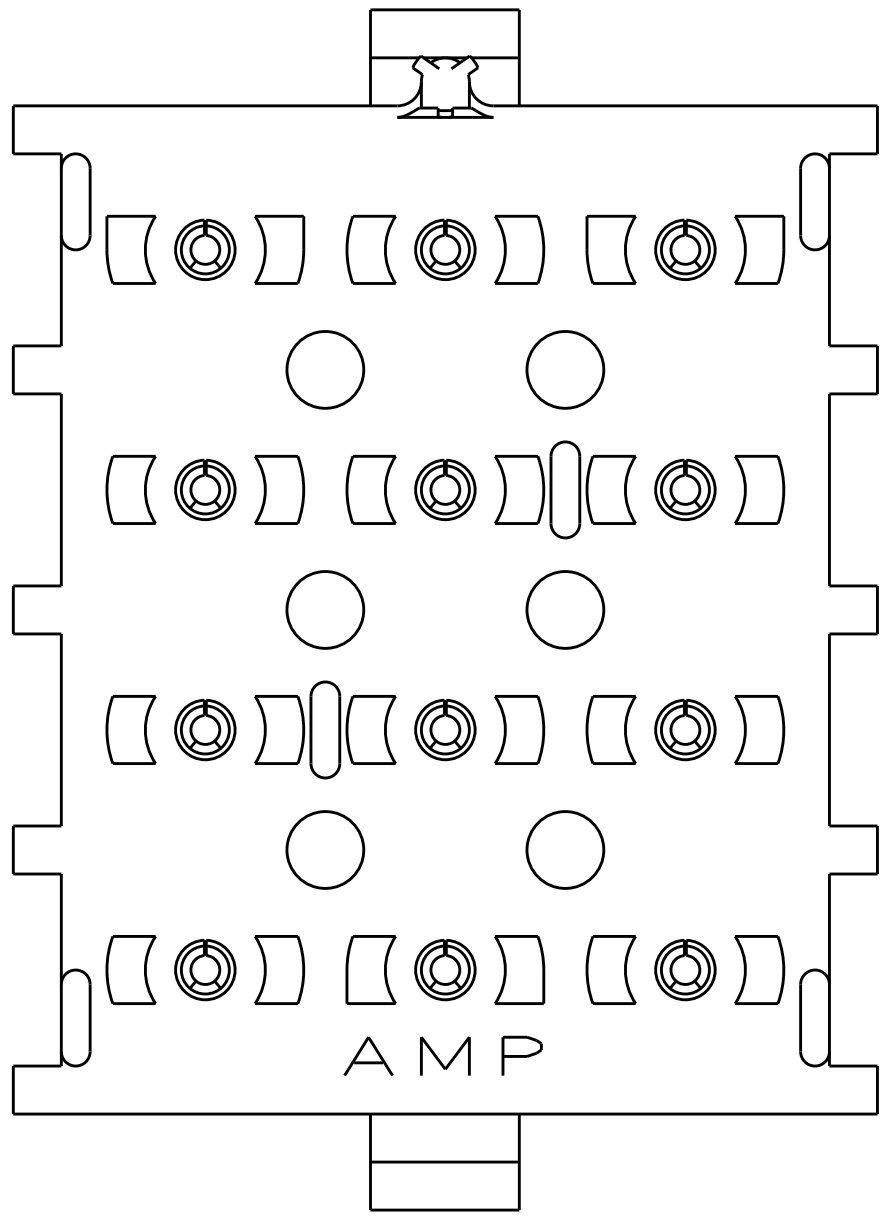
1. PARTS MUST COMPLY WITH AMP SOLDERABILITY SPEC. 109-11-3.

2 CONTACT IS PLATED OVERALL WITH 0.00127 [0.000050] NICKEL, THEN 0.00076 [0.000030] GOLD OVER CONTACT LENGTH INDICATED AND TIN LEAD ON SOLDER TAIL END.

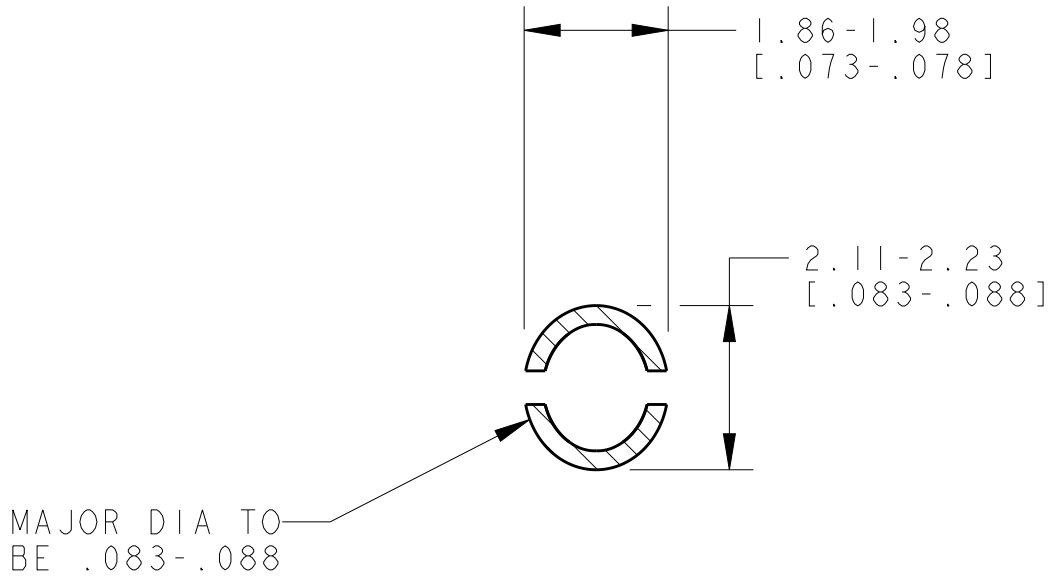
3 CIRCUIT IDENTIFICATION ON CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.

4 CONTACT IS PLATED OVERALL WITH 0.00127 [0.000050] NICKEL, THEN 0.00076 [0.000030] GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDER TAIL END.

5 SUPERSEDED BY 641974-3



RECOMMENDED HOLE PATTERN
1.57 [0.062] THICK PC BOARD



SECTION A-A
SCALE 10:1

PH BRZ	PRE-TIN	NYLON, 94V-0	BLACK	1-641974-1
PH BRZ	GOLD 4	NYLON, 94V-0	WHITE	641974-3
PH BRZ	GOLD 2	NYLON, 94V-0	WHITE	641974-2
PH BRZ	PRE-TIN	NYLON, 94V-0	WHITE	641974-1
MATERIAL	FINISH	MATERIAL	COLOR	PART NO
PIN			HOUSING	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. WHITAKER CHK S. RIDGILL APVD S. RIDGILL	14OCT2005 14OCT2005 14OCT2005	TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±.005 1 PLC ±.005 2 PLC ±.005 3 PLC ±.005 4 PLC ±.005 ANGLES ±0°30'		HEADER ASSEMBLY, PIN UNIVERSAL MATE-N-LOK (TM), (STANDARD TAIL)	
MATERIAL		FINISH		WEIGHT	
-		-		-	
CUSTOMER DRAWING				SIZE A1	CAGE CODE 00779
				DRAWING NO C=641974	
				RESTRICTED TO -	
				SCALE 5:1	
				SHEET 1	
				OF 1	
				REV P1	

