

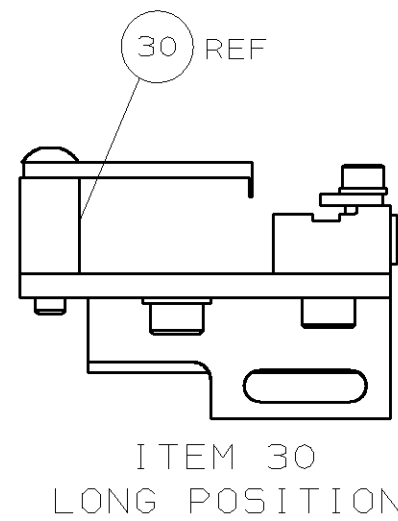
1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. CRIMP DATA AS ADVISED BY ORIGINAL CUSTOMER (CELSA MONTAJES ELECTRONICOS S.L.).
USE APPL. SPEC. 114-3118 FOR ALL DETAILS NOT ADVISED.
CUT TO LENGTH AT ASSY.

5. INSULATION CRIMP HEIGHTS REQD:
WIRE SIZE 0.35mm² = 2.00 ±0.1
WIRE SIZE 0.50mm² = 2.05 ±0.1



		B	0150-0808-03
		A	SEE ECN 015A-0348-C
P	F	LTR	REVISION RECORD

		DIMENSIONS: mm [INCHES]	MATL	-	HT TR	-	FIN	-
		DO NOT SCALE PRINT.						
		TOLERANCES UNLESS OTHERWISE SPECIFIED:	DR	04APR02	APP	04APR02		
		1 PLC DEC +- 2 PLC DEC +- 3 PLC DEC +- ANGLES + SURF TEXTURE: ✓	L.OFHOUSE CHK -		REL	F.BACKHURST 16MAY02 L.OFHOUSE	AMP AMP Incorporated Harrisburg, PA 17105-3608	
BH JUL03 LJL MAY02 APP DATE		REMOVE BURRS, BREAK SHARP EDGES R. 38 MAX	NAME	SIDE FEED HD-I APPLICATOR				MACHINE REF HD-I APPL
			SCALE	-	D	DWG NO	1426317	SHEET 1 OF 1 REV B
		CAGE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO -