

4

3

2

1

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LOC

DIST

REVISIONS

| P | LTR | DESCRIPTION | DATE | DWN | APVD |
|---|-----|---------------|-----------|-----|------|
| | B1 | ECR-14-018880 | 17DEC2014 | GK | HMR |
| | | | | | |
| | | | | | |
| | | | | | |

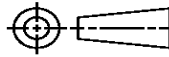
REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151253-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426357
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426357

| | | | | | | |
|--|--|------------------|------------------|-------|--------------|--|
| THIS DRAWING IS A CONTROLLED DOCUMENT. | | DWN | GOPALAKRISHNA HV | | | |
| | | CHK | RAGHAVENDRA | | | |
| | | APVD | RAGHAVENDRA | | | |
| | | PRODUCT SPEC | | | | |
| | | APPLICATION SPEC | | | | |
| | | WEIGHT | | | | |
| | | CUSTOMER DRAWING | | SCALE | SHEET 1 OF 2 | |
| | | | | REV | B1 | |

| | | | |
|---------------------------|-----------|------------|---------------|
| TE Connectivity | | | |
| SIDE FEED HD-I APPLICATOR | | | |
| SIZE | CAGE CODE | DRAWING NO | RESTRICTED TO |
| A3 | | ©- 1426357 | |

| | |
|---|---|
| DIMENSIONS: | TOLERANCES UNLESS OTHERWISE SPECIFIED: |
|  | 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH |
| MATERIAL | |

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT
L1426357

SET UP GAGE
458637-3






20

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DRAWING MADE IN THIRD ANGLE PROJECTION

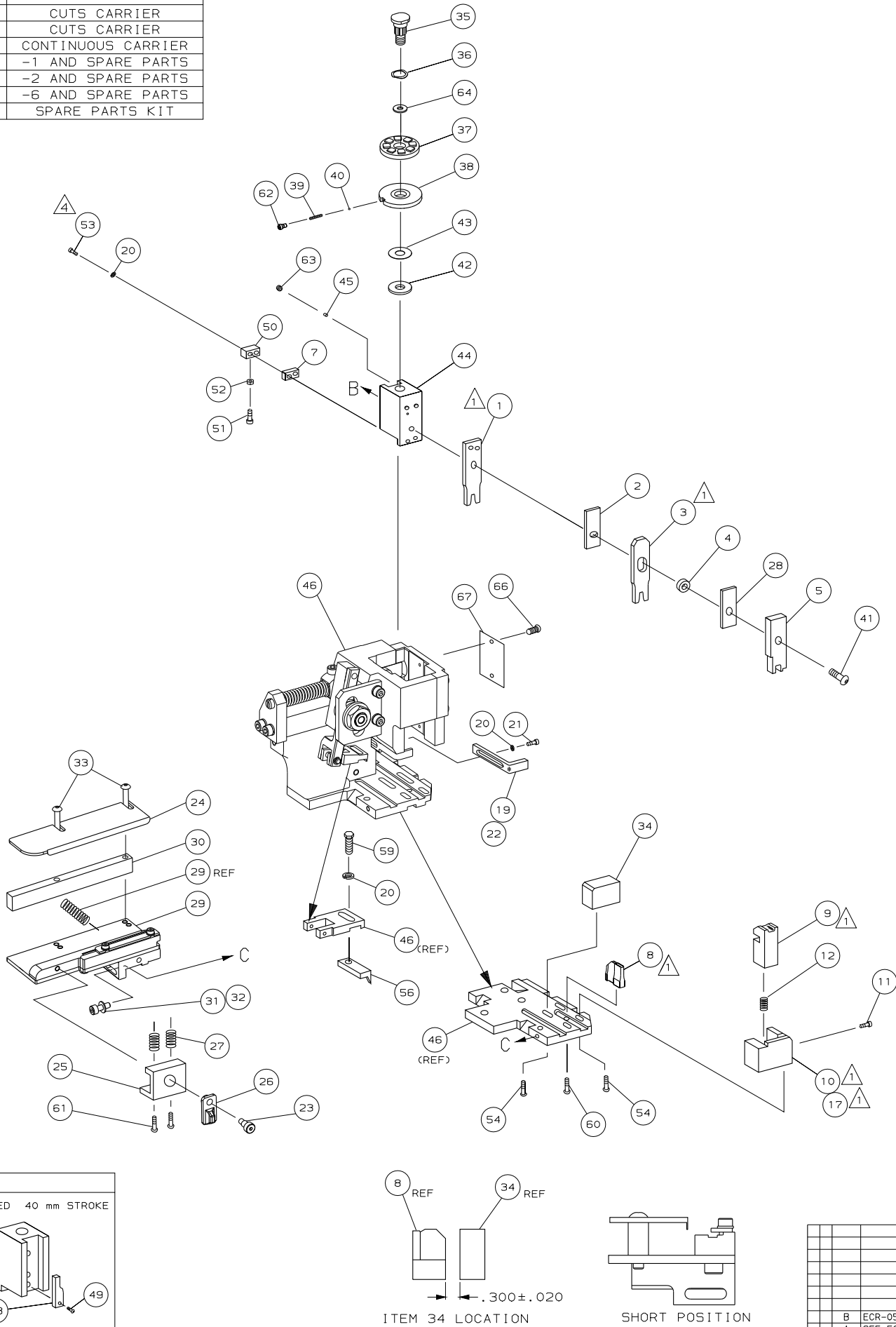
| PART NUMBER | REV | FIRST USED | TERMINATOR | FEED TYPE | DESCRIPTION |
|-------------|-----|------------|------------|----------------|--------------------|
| 1426357-1 | B | - | LEADMAKER | MECH POST FEED | CUTS CARRIER |
| 1426357-2 | B | - | BENCH | MECH PRE FEED | CUTS CARRIER |
| 1426357-6 | B | - | LEADMAKER | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1426357-1 | B | - | LEADMAKER | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1426357-2 | B | - | BENCH | MECH PRE FEED | -2 AND SPARE PARTS |
| 7-1426357-6 | B | - | LEADMAKER | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1426357-7 | A | - | - | - | SPARE PARTS KIT |

| CRIMP DATA AMP TERMINAL AMP CRIMP SPECS | | | | |
|---|-----------------|---|---|---|
| TERMINAL NAME: 090 II MLC RECEPTACLE | | | | |
| CRIMP | SIZE | TYPE | RANGE | |
| WIRE | 1.78 [0.070 IN] | F | 0.3mm ² - 0.5mm ² | |
| INSUL | 2.79 [0.110 IN] | F | 1.10-2.30 [0.043-.091 IN] | |
| WIRE STRIP LENGTH | |  | APPL INSTRUCTION |  |
| 4.00-4.60 [0.157-.181 IN] | | | 408-8322 | |
| TERMINAL | | - |  | FEED |
| APPL SPEC | | 114-61004 | - | 10.00 [0.394 IN] |
| TERMINALS APPLIED | | |  | |
| 368088 | - | - | - | - |
| - | - | - | - | - |
| - | - | - | - | - |
| - | - | - | - | - |
| - | - | - | - | - |
| - | - | - | - | - |
| - | - | - | - | - |
| - | - | - | - | - |
| - | - | - | - | - |
| WIRE SIZE | | CRIMP HEIGHT |  | PIN PN AND LENGTH [IN] |
| mm ² AWG | | | | |
| 0.5mm ² | | 1.09 ±0.05 [0.043 ±.002 IN] | 3-354779-9 [0.3185] | |
| 0.3mm ² | | 1.05 ±0.05 [0.041 ±.002 IN] | 4-354779-3 [0.3205] | |
| - | | - | - | |
| - | | - | - | |
| - | | - | - | |
| - | | - | - | |
| - | | - | - | |
| - | | - | - | |
| - | | - | - | |
| - | | - | - | |
| - | | - | - | |
| - | | - | - | |
| - | | - | - | |
| - | | - | - | |

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSEMBLY.

| VIEW B ROTATED 180° | | | |
|------------------------|------------------------|-----------------------|-----------------------|
| POST FEED 40 mm STROKE | POST FEED 30 mm STROKE | PRE FEED 30 mm STROKE | PRE FEED 40 mm STROKE |
| | | | |
| LOC A DIST 66 | | | |

AMP 1756 REV 3-92 19-DEC-05 06:10:11 us024474



| DIMENSIONS, mm [INCHES] | | MATERIAL | | FINISH | |
|---|--|-------------------------------|--|---------------------------|--|
| DO NOT SCALE PRINT. | | DR | | HT TR | |
| TOLERANCES UNLESS OTHERWISE SPECIFIED: | | L.L.OFTHOUSE | | F.BACKHURST | |
| 1 PLC DEC ± | | CHK | | REL 15JUL03 | |
| 2 PLC DEC ± | | NAME | | SIDE FEED HD-I APPLICATOR | |
| 3 PLC DEC ± | | SCALE | | D | |
| ANGLES ± | | DWG NO | | 1426357 | |
| SURF TEXTURE, ✓ | | SHEET | | 1 of 1 | |
| REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX | | REV | | B | |
| P F LTR | | CUSTOMER AND ASSEMBLY DRAWING | | RESTRICTED TO | |