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COMPONENT

MATERIAL

FINISH

—

COUPLING NUT

STAINLESS STEEL PER
ASTM-A-484 OR ASTM-A-582
TYPE 303

PASSIVATED PER
ASTM-A-380
—

—

DIELECTRIC

PTFE FLUORCARBON
PER ASTM-D-1457

—
—

—

CENTER CONTACT

BRASS PER ASTM-B-16
HALF HARD

GOLD PLATED PER
ASTM-B-488
—

—

HOUSING
CAP

STAINLESS STEEL PER
ASTM-A-484 OR ASTM-A-582
TYPE 303

GOLD PLATED PER
ASTM-B-488
—

—

GASKET

SILICONE RUBBER
PER ZZ-R-765

—
—

—

FERRULE

COPPER OR BRASS
ALLOY, ROCKWELL
F65 MAX

GOLD PLATED PER
ASTM-B-488
—

—

RETAINING RING

BERYLLIUM COPPER PER
ASTM-B-194
ALLOY C17200, CONDITION H

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ENVIRONMENTAL

TEMPERATURE RATING: -65°C TO +165°C

VIBRATION: MIL-STD-202, METHOD 204, CONDITION D

SHOCK: MIL-STD-202, METHOD 213, CONDITION 1

MOISTURE RESISTANCE: MIL-STD-202, METHOD 106

CORROSION: MIL-STD-202, METHOD 101, CONDITION B. 5% SALT SPRAY

THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B
EXCEPT HIGH TEMP 85°C

MECHANICAL

INTERFACE DIMENSIONS: MIL-STD-348A FIG. 310.1

RECOMMENDED MATING TORQUE: 7-10 IN-LBS

FORCE TO ENGAGE & DISENGAGE (IN-LBS MAX:) 2.0

WEIGHT (GRAMS): TBD

MATING CHARACTERISTICS: INSERTION (MAX LBS) N/A
WITHDRAWAL (MIN OZ): N/A

CABLE RETENTION: AXIAL FORCE (LBS) 40 MIN
TORQUE (IN-OZ): N/A

CENTER CONTACT CAPTIVATION: AXIAL (LBS): 6.0
RADIAL (IN-OZ): N/A

ELECTRICAL

NORMAL IMPEDANCE (OHMS): 50

FREQUENCY RANGE (GHz): DC TO 12.4

VOLT RATING @ SEA LEVEL (VRMS MAX): 335

VSWR: 1.15+.02f(GHz)

INSERTION LOSS: (dB MAX): .06 $\sqrt{f(\text{GHz})}$

RF LEAKAGE (dB MIN): -60 @ 2-3 GHz

CORONA 70,000 FT (VRMS MIN): 250

DIELECTRIC WITHSTANDING VOLTAGE (VRMS MIN) AT SEA LEVEL: 1000

I.R. (MEGOHMS MIN): 5,000

RF HIGH POTENTIAL AT SEA LEVEL (VRMS MIN @ 5 MHz): 670

CONTACT RESISTANCE (MILLIOHMS MAX):
CENTER CONTACT: 4.0
OUTER CONTACT: 2.0
CABLE TO HOUSING: 0.5

LOC

DIST

REVISIONS

DF

X0

P

LTR

DESCRIPTION

DATE

DWN

APVD

O

REV PER 0G3D-0453-02

9-02

JMK

JL

AS SHIPPED TO CUSTOMER

CAP

HOUSING

FERRULE

CABLE
(CUSTOMER SUPPLIED)

COUPLING NUT
.312 [7.92] HEX

CENTER CONTACT
DIELECTRIC
GASKET
RETAINING RING

1

ASSEMBLED VIEW

DESIGNED TO USE
RG-303/U OR EQUIVALENT
CABLE ENTRY
DIAMETER MIN

HOUSING: .120 [3.05]

CONTACT SLOT: .041 [1.04]

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— —

FERRULE: .216 [5.48]

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:
INCHES [mm]

TOLERANCES UNLESS
OTHERWISE SPECIFIED:
0 PLC ± -
1 PLC ± -
2 PLC ± -
3 PLC ± .005 [0.13]
4 PLC ± -
ANGLES ± -

MATERIAL
SEE TABLE

FINISH
SEE TABLE

DWN
J. KAISER
9/23/02

CHK
J.LIPPERT
10-18-02

APVD
J.LIPPERT
10-18-02

PRODUCT SPEC
—

APPLICATION SPEC
408-4931

WEIGHT
TBD

CUSTOMER DRAWING

tyco
Electronics

Tyco Electronics Corporation
Harrisburg, PA 17105

NAME
SMA RIGHT ANGLE CABLE PLUG-SOLDER
ATTACHMENT (M39012/56-3010) CAT A

SIZE
A2

CAGE CODE
00779

DRAWING NO
1052155

RESTRICTED TO
—

SCALE
5:1

SHEET
1

OF
1

REV
0

1052155-1

PART
NO.

1

Ø.018 [0.46] LOCKWIRE HOLE, 3 PLACES EQUALLY SPACED.

AMP 1471-9 REV 31MAR2000

J:\DEPT1733\U.DIES\john lippert\1052155_1_c.dwg

MA/COM # 2037-8010-92