

NOTES:

1. PART NUMBER VARIABLES: (SEE SHEET 2 FOR ADDITIONAL INFORMATION)
NOT ALL POSSIBLE CONFIGURATIONS SHOWN ON THIS DRAWING ARE AVAILABLE AS STANDARD PRODUCTS.
PLEASE CHECK WITH TE CONNECTIVITY TO CONFIRM AVAILABILITY.

MTC100-BXX-PXX-XXX
MODIFICATION NUMBER. REFER TO APPLICABLE MOD DESCRIPTION SHEET.
"BLANK WHEN NOT APPLICABLE"

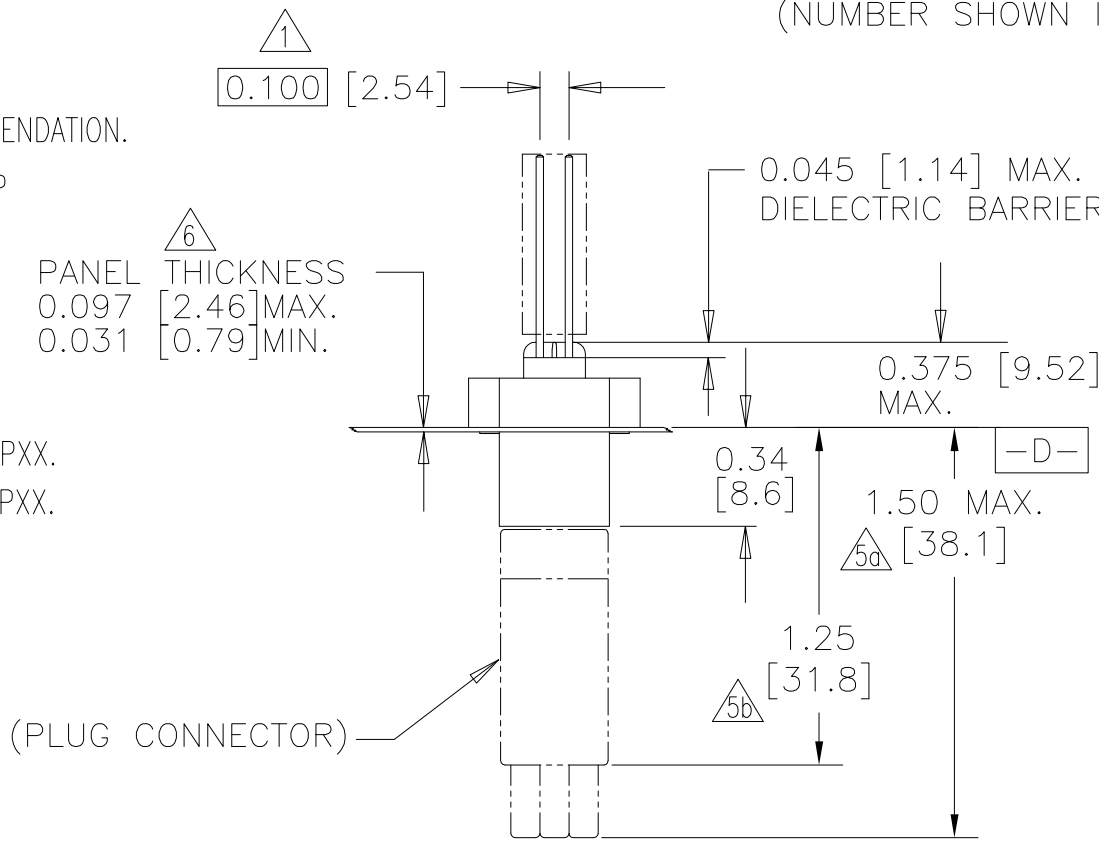
1=LONG TAIL
2=SHORT TAIL
3=90° IN "B" DIRECTION

2=NICKEL PLATE
3=CADMIUM OVER NICKEL PLATE

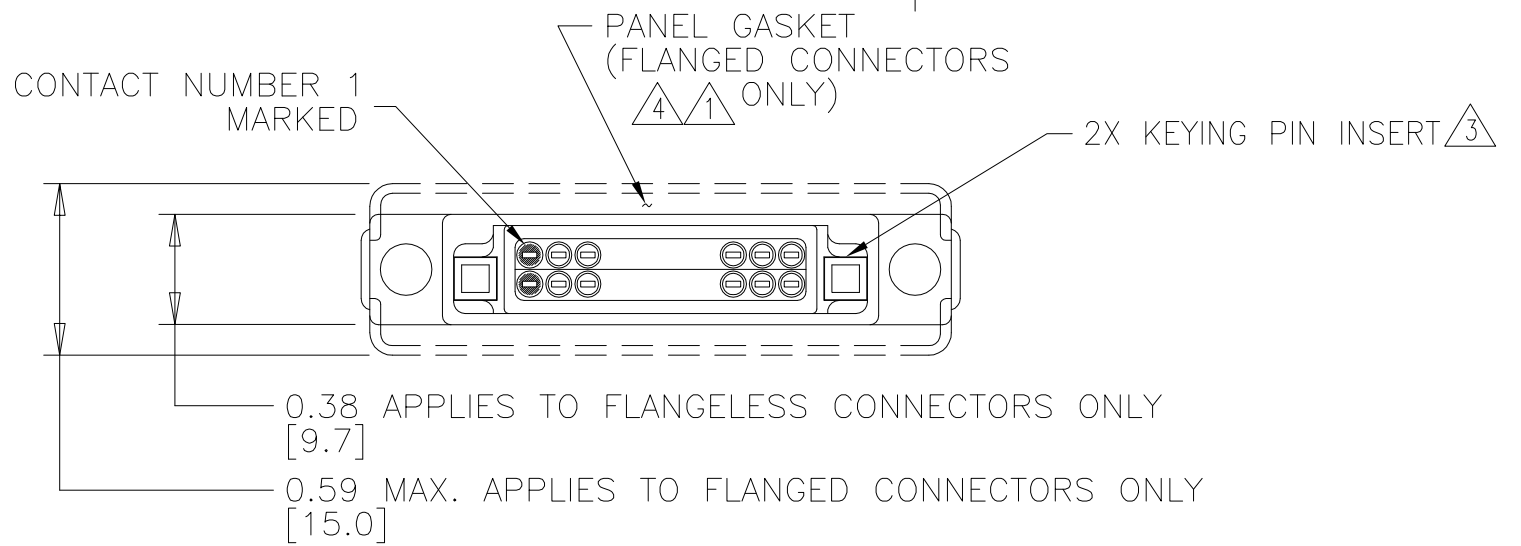
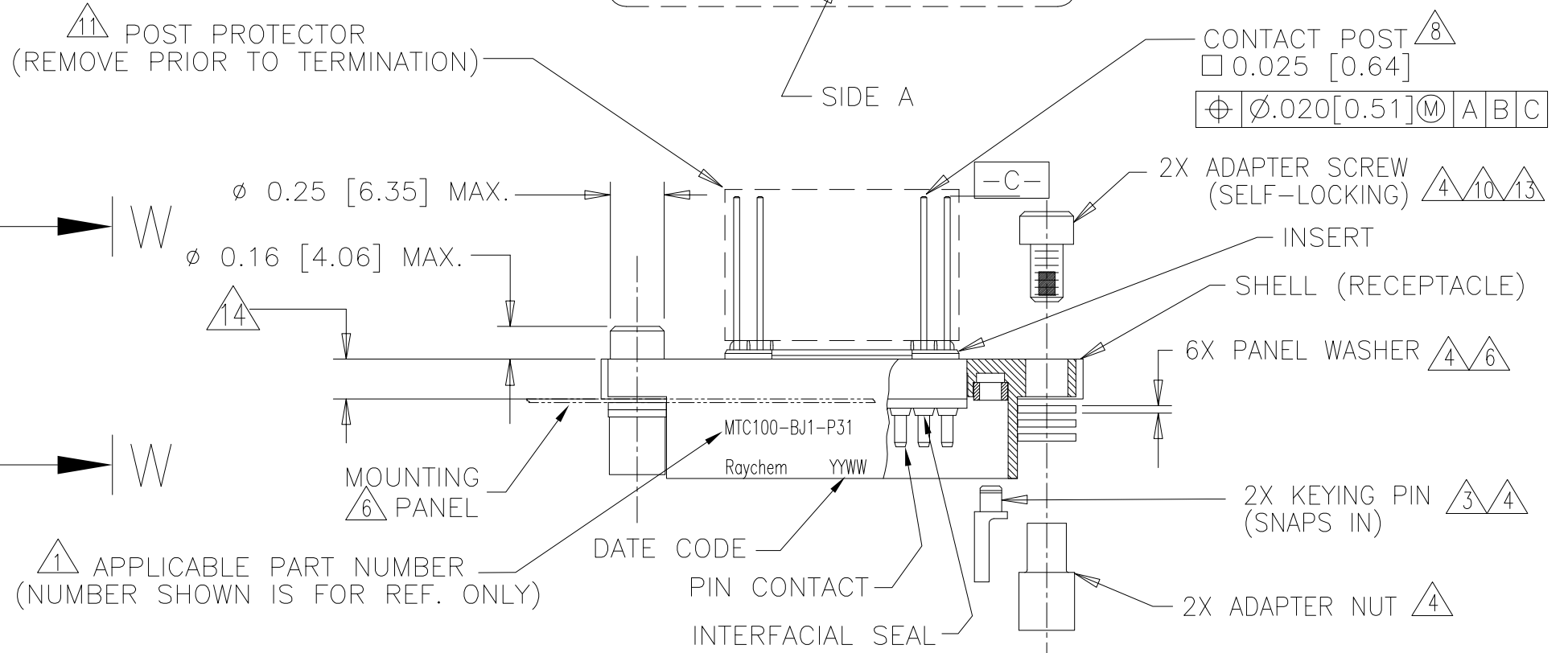
1=1 INCH
2=2 INCH

F=FLANGED WITH STANDARD PANEL GASKET
S=FLANGED/SHIELDED WITH EME PANEL GASKET
J=FLANGELESS
Y=SPECIALS: REFER TO INDIVIDUAL SPECIFICATION CONTROL DRAWINGS FOR DESCRIPTIONS

2. A BOX MOUNT RECEPTACLE MATES WITH A MTC PLUG CONTAINING SOCKET INSERTS.
REFER TO APPLICABLE TE CONNECTIVITY SPECIFICATION CONTROL DRAWING FOR DETAILS.
3. FOR KEYING INFORMATION, SEE TE CONNECTIVITY DRAWING D-659-0080.
4. THESE ITEMS ARE SUPPLIED UNASSEMBLED.
5. DIMENSION SHOWN IS WITH MATED PLUG CONNECTOR: a. WITH CABLE CLAMP
b. WITHOUT CABLE CLAMP AND WITHOUT EARS
6. THIS BOX MOUNT RECEPTACLE IS REAR PANEL MOUNTED BY REMOVING AS MANY PANEL WASHERS AS REQUIRED TO ACCOMMODATE THE THICKNESS OF THE PANEL BEING USED.
SEE SHEET 2, TABLE 2, AND SHEET 3, FIGURE 2.
7. FOR FRONT PANEL MOUNTING OF A FLANGELESS CONNECTOR, USE HARDWARE KIT CHA-0038-00 AND REFER TO THAT SPECIFICATION CONTROL DRAWING FOR APPLICATION DETAILS.
8. WIRE WRAPPABLE POST DESIGNED BY STANDARD WIRE WRAP SPECIFICATION.
9. WHEN MOUNTING FLANGELESS CONNECTORS ADJACENT TO ONE ANOTHER AND USING THE .400 MINIMUM CENTERLINE LOCATION, THERE WILL BE NO WEB BETWEEN PANEL CUT-OUTS. SEE SHEET 3, FIGURE 2 FOR DETAILS.
10. KIT NUMBER CHA-0046 IS AVAILABLE FOR MOUNTING A CONNECTOR TO A PRINTED CIRCUIT BOARD. SEE SHEET 3, FIGURE 3 FOR HOLE PATTERN RECOMMENDATION.
11. SEE SHEET 3, TABLE 3, FOR WEIGHTS. WEIGHTS SHOWN ARE WITHOUT DUST CAP AND WITHOUT POST PROTECTOR.
12. DUST CAP SUPPLIED WITH ASSEMBLY.
13. TORQUE MOUNTING HARDWARE TO: 14-16 IN-LBS.
14. THE FLANGE THICKNESS IS DIFFERENT ACCORDING TO SHELL STYLE AND SIZE.
THE THICKNESS: 0.170 [4.32] FOR P/N MTC100-BF2-PXX AND MTC100-BS2-PXX.
THE THICKNESS: 0.160 [4.06] FOR P/N MTC100-BX1-PXX AND MTC100-BJ2-PXX.



VIEW W-W



CUSTOMER DRAWING

IF THIS DOCUMENT IS PRINTED IT BECOMES UNCONTROLLED.
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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.
METRIC DIMENSIONS ARE
IN BRACKETS.

DECIMALS
.XXX ±.005 {0.13mm}
.XX ±.01 {0.25mm}

ANGLES
.X ±

WEIGHT

RE-DRAWN	J.VALENTA	04/20/99
CHECKED		
APPROVED	M.HIGGY	04/23/99
APPROVED		
CAD NAME	MTC100-BXX-PXX-XXX	
THIRD ANGLE PROJECTION		



TE Connectivity

Raychem Interconnect
300 Constitution Drive
Menlo Park, CA 94025 U.S.A

TITLE
CONNECTOR, RECEPTACLE, BOX MOUNT,
.025 SQ., TERMINATION POST,
MTC100 SERIES

SIZE C	CAGE CODE: 06090	DWG. NO. MTC100-BXX-PXX-XXX	REV J1
SCALE: NONE		SHEET 1 OF 3	

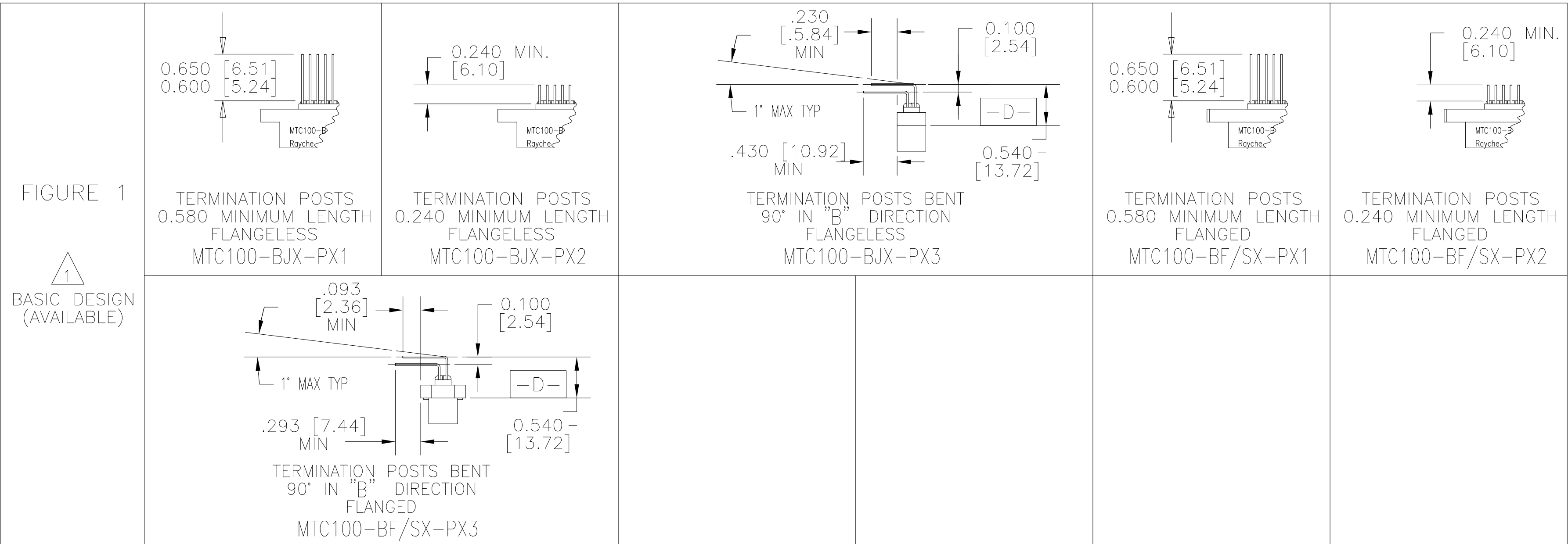


TABLE 1						
CONNECTOR SIZE	"A"	"B"	"C"	"X"	"Y"	"Z" (MIN)
1 INCH	FLANGELESS 1.750 [44.45]	2.00 [50.8]		1.750 [44.45]	1.520 [38.61]	0.400 [10.16]
	FLANGED 1.750 [44.45]		2.06 [52.3]	1.750 [44.45]	1.520 [38.61]	0.600 [15.24]
2 INCH	FLANGELESS 2.750 [69.85]	3.00 [76.2]		2.750 [69.85]	2.520 [64.00]	0.400 [10.16]
	FLANGED 2.750 [69.85]		3.06 [77.7]	2.750 [69.85]	2.520 [64.00]	0.600 [15.24]

TABLE 2	
PANEL THICKNESS	NUMBER OF PANEL WASHERS FOR EACH FASTENER
0.031/0.036 [0.8]/[0.9]	2
0.062/0.067 [1.5]/[1.7]	1
0.93/0.097 [2.3]/[2.4]	0

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CUSTOMER DRAWING

SIZE C	CAGE CODE: 06090	DWG. NO. MTC100-BXX-PXX-XXX	REV. J1
CAD NAME: MTC100-BXX-PXX-XXX		SCALE: NONE	SHEET 2 OF 3

SPECIFICATIONS:

MATERIALS:

A. SHELL	ALUMINUM ALLOY PER ASTM B85 / B85M
B. ADAPTER SCREW	STAINLESS STEEL PER SAE-AMS-QQ-S-763, 300 SERIES
C. ADAPTER NUT	STAINLESS STEEL PER SAE-AMS-QQ-S-763, 300 SERIES
D. STANDARD PANEL GASKET EMI PANEL GASKET	SILICONE ELASTOMER PER MIL-STD-25988 CONDUCTIVE ELASTOMER PER MIL-DTL-83528 TYPE C, GRAY.
E. INSERT	HIGH GRADE POLARYLENE THERMOPLASTIC, MOLDED
F. INTERFACIAL SEAL	FLUOROSILICONE PER MIL-DTL-25988
G. KEYING PIN	HIGH GRADE POLARYLENE THERMOPLASTIC, MOLDED
H. PIN CONTACT	COPPER ALLOY PER ASTM B139 / B139M
I. PANEL WASHER	STAINLESS STEEL PER SAE-AMS-QQ-S-763 OR ASTM B240, 300 SERIES
J. KEYING PIN INSERT	HIGH GRADE POLARYLENE THERMOPLASTIC, MOLDED

FINISH:

	APPLIES TO NICKEL PLATED CONNECTORS (STANDARD PLATING)	APPLIES TO CADMIUM PLATED CONNECTORS
A. SHELL	NICKEL PLATED PER SAE-AMS-C-26074 CLASS 3, GRADE B	CADMIUM PLATED PER SAE-AMS-QQ-P-416 OVER NICKEL UNDERPLATE
B. ADAPTER SCREW	PASSIVATED PER SAE-AMS-QQ-P-35	CADMIUM PLATED PER SAE-AMS-QQ-P-416
C. ADAPTER NUT	PASSIVATED PER SAE-AMS-QQ-P-35	CADMIUM PLATED PER SAE-AMS-QQ-P-416
D. PANEL WASHER	PASSIVATED PER SAE-AMS-QQ-P-35	CADMIUM PLATED PER SAE-AMS-QQ-P-416
E. PIN CONTACT	GOLD PLATED PER ASTM B488 TYPE 2, GRADE C	

DESIGN AND CONTRUCTION:

THE CONNECTORS SPECIFIED HEREIN ARE PANEL MOUNTED RECEPTACLES WITH FIXED (NON-REMOVABLE) PIN INSERTS AND CONTACTS. THE CONNECTOR IS WITHOUT PROVISIONS FOR CABLE CLAMPS OR TERMINATION SEALS.

PERFORMANCE:

THESE CONNECTORS MEET THE APPLICABLE REQUIREMENTS OF TE CONNECTIVITY SPECIFICATION C-6111.

PERFORMANCE; SHELL BE IN ACCORDANCE WITH C-6111, EXCEPT AS FOLLOWS

HUMIDITY
ALTITUDE IMMERSION
ALTITUDE – LOW TEMPERATURE
FLUID IMMERSION

THE CONNECTOR TERMINATION END
MUST BE SUITABLY PROTECTED
FOR TESTING OR APPLICATION IN
ANY OF THESE ENVIRONMENTS.

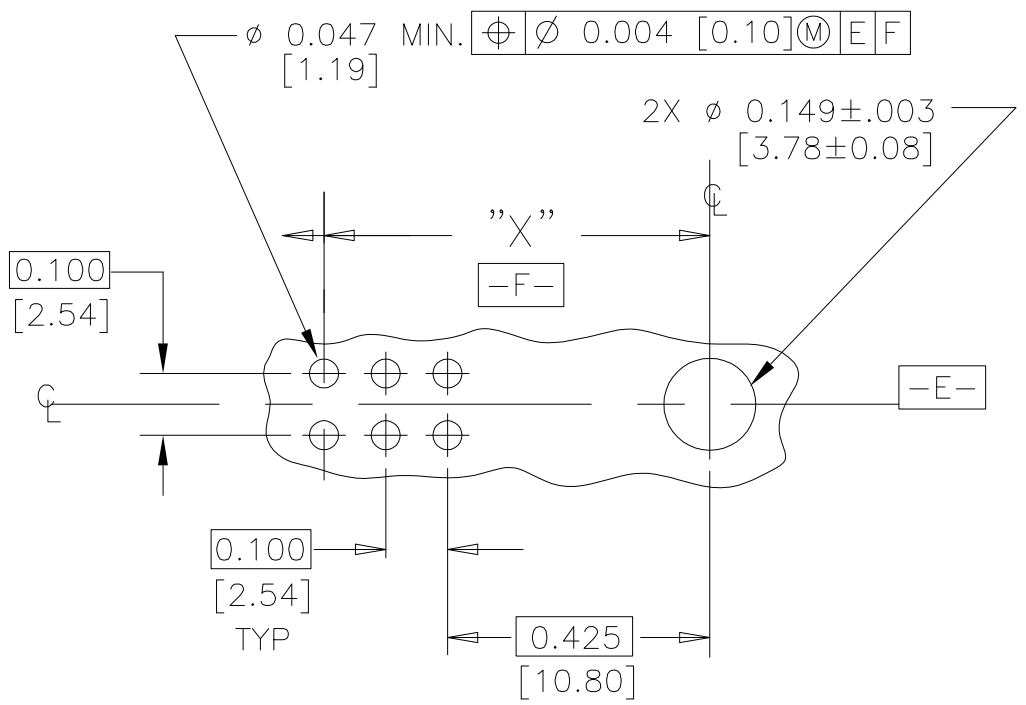
TABLE 3

PART NUMBER	WEIGHT MAXIMUM GRAMS
MTC100-BF1-P32	23.0
MTC100-BF2-P32	33.2

THE FOLLOWING TABLE CONSISTS OF WEIGHTS
FOR THESE SPECIFIC PART NUMBERS

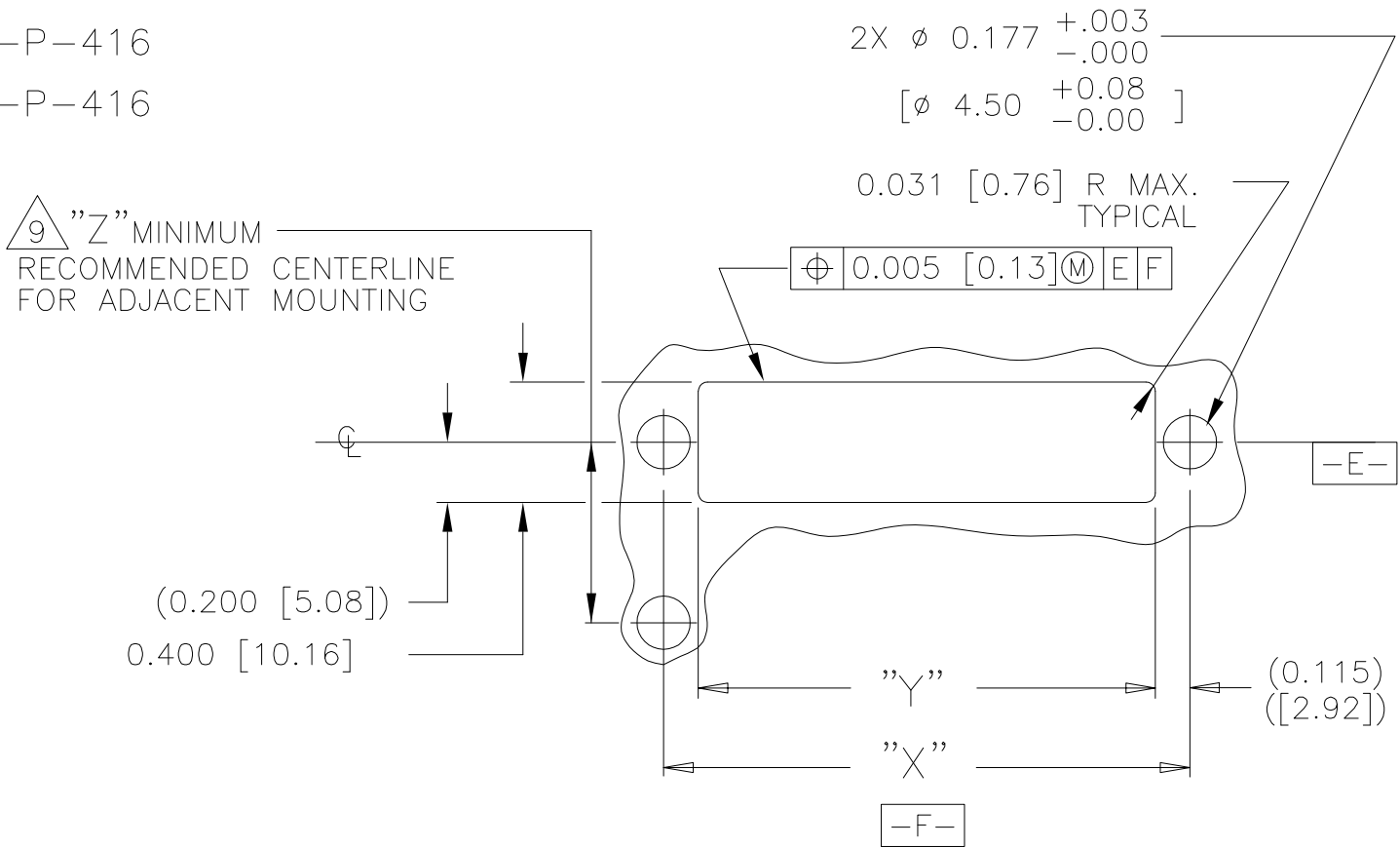


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RECOMMENDED HOLE PATTERN AND SIZE
FOR PRINTED CIRCUIT BOARDS

FIGURE 3



RECOMMENDED PANEL CUT-OUT

FIGURE 2

CUSTOMER DRAWING

SIZE C	CAGE CODE: 06090	DWG. NO. MTC100-BXX-PXX-XXX	REV J1
CAD NAME MTC100-BXX-PXX-XXX	SCALE: NONE	SHEET 3 OF 3	