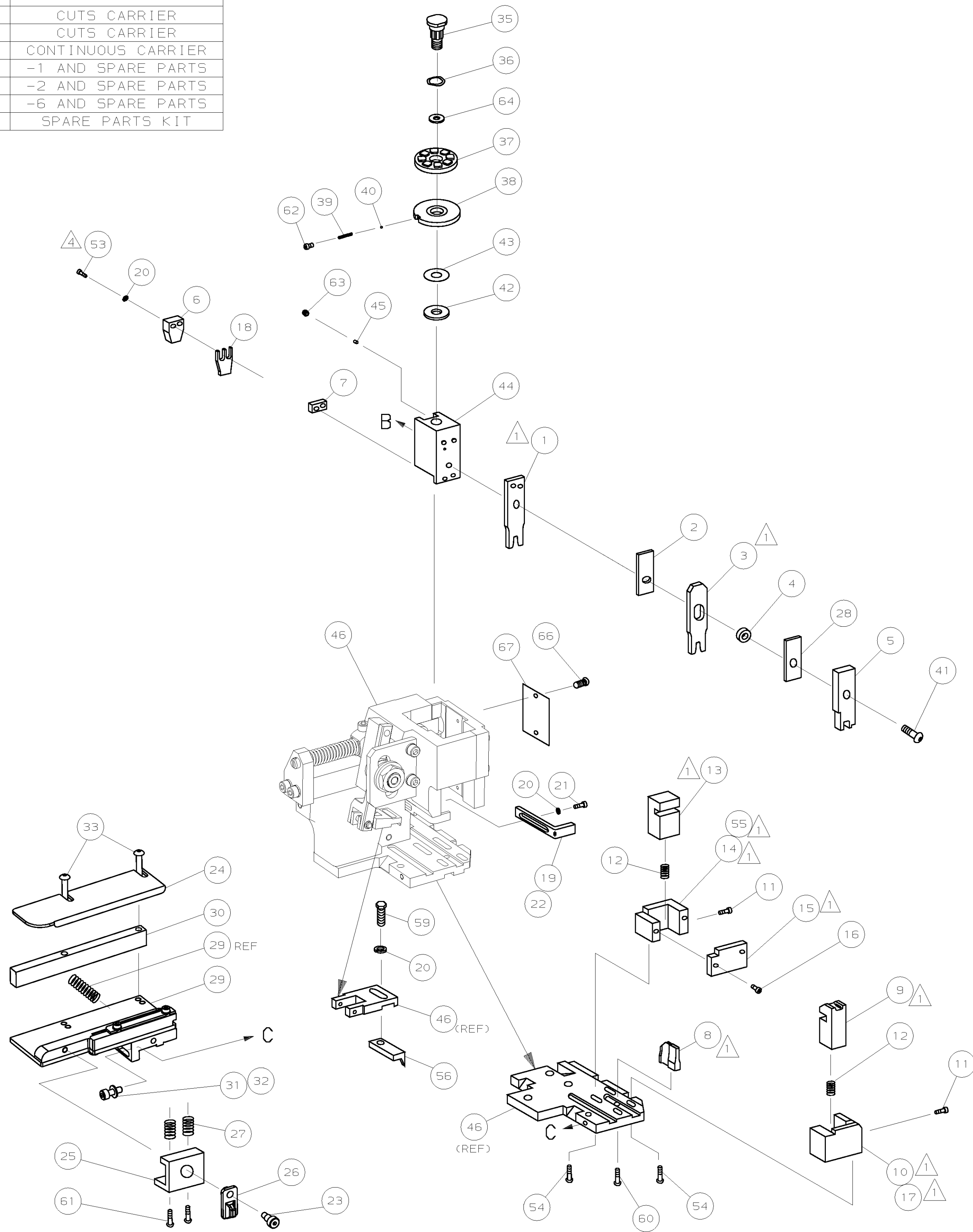




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. CUT TO LENGTH AT ASSY.
5. CRIMP TENSILES TO EXCEED;
22 AWG OR 0.35mm^2 = 4.5 KG [101BS]
24 AWG OR 0.22mm^2 = 3.6 KG [81BS]
6. CRIMP HEIGHTS FROM MOLEX APPLICATOR NO 69037-1150,
CRIMP SPECIFICATION FROM MOLEX SPEC. C5-70021,
SECTION 3 APPLIES ONLY TO THIS APPLICATOR.



DIMENSIONS: mm [INCHES]		MATL		HT TR		FIN	
DO NOT SCALE PRINT.							
TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 17AUG04		APP 17AUG04			
1 PLC DEC ±		M.K. CLIFFORD		F. BACKHURST		 Typeo Electronics Harrisburg, PA 17105-3608	
2 PLC DEC ±				REL 20SEP04			
3 PLC DEC ±		-		L.L.OFTHOUSE			
ANGLES ±		NAME					
SURF TEXTURE: ✓		SIDE FEED HD-I APPLICATOR					
REMOVE BURRS, BREAK SHARP EDGES RO. 3X MAX		SCALE		DWG NO		MACHINE REF	
		-		1426518		HD-I APPL	
		D				SHEET 1 of 1	
						REV A	

	-	1	1	1	1	1	1	1426518	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
										71
										70
										69
										68
	-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19) ID PLATE	66
										65
	-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M5X6)RAM	63
	-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
	-	2	2	2	2	2	2	1-18024-4	SCR,BHC(M5X20)DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
										58
										57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
	-	1	-	-	1	-	-	1338723-1	HOLDER,SHEAR, REAR (NO CUT)	55
	-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
	-	2	2	2	2	2	2	1-18023-5	SCR,SHC(M4x25)TERM HLD DWN	53
										52
										51
										50
	-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-3	RAM	44
	-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
	-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
	-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
	-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
	-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
	-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
	-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
	-	1	1	1	1	1	1	690212-1	POST, RAM	35
										34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	455888-6	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
	-	-	1	-	-	1	-	690472-7	STRIPPER	19
	-	1	1	1	1	1	1	2-690518-4	HOLDER, TERMINAL	18
	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
	-	2	2	2	2	2	2	18023-2	SCR,SHC(M3X6)REAR SHEAR PL	16
	-	1	1	1	1	1	1	1-690464-0	PLATE, SHEAR (REAR)	15
	-	-	1	1	-	1	1	1320920-1	HOLDER, SHEAR, REAR (CUT)	14
	-	1	1	1	1	1	1	690463-1	SHEAR, FLOAT (REAR)	13
	-	2	2	2	2	2	2	5-22280-0	SPRING, SHEAR	12
	-	2	2	2	2	2	2	356885-4	STOP, SHEAR	11
	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
	-	1	1	1	1	1	1	462006-2	SHEAR, FLOAT (FRONT)	9
	1	2	2	2	1	1	1	6-1333201-1	ANVIL	8
	-	1	1	1	1	1	1	7-240641-8	SPACER, DEPRESSOR (REAR)	7
	-	1	1	1	1	1	1	1-690468-5	DEPRESSOR, SHEAR (REAR)	6
	-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
	1	2	2	2	1	1	1	5-683453-9	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
	1	2	2	2	1	1	1	1-456402-5	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		