Messrs. Standard							
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LIQUID CRYSTAL DISPLAY MODULE MODEL: NMTC-S40200XFYHSAY-10A Customer's No.:

Acceptance				

Microtips Technology Inc. 12F. No.31 Lane 169, Kang Ning St., His-Chih, Taipei Hsien, Taiwan, R.O.C.

FAX: 886-2-26958625 Approved and Checked by

Approved by	Check	Made by	
微端 2017/09/11 連俊傑	微端 2017/09/11 幸有乾	微端 2017/09/11 洪振益	微端 2017/09/11 許瓊窈



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Revise Records

Rev.	Date	Contents	Written	Approved
A.	2017/09/11	See Note1.	Jill Hsu	Danny Lien

Special Notes

Note 1.	The LCD module is compliant with RoHS.
Note 2.	
Note 3.	
Note 4.	
Note 5.	



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1. General Specifications

: Min. -20° C \sim Max. 70° C Operating Temperature.

Min. -30° C \sim Max. 80° C Storage Temperature.

Display Format 40 characters x 2 lines

Display Fonts 5 x 7 dots + cursor (1 character)

Viewing Area 154.0 (W) x 16.5 (H) mm

Outline Dimensions 182.0 (W) x 33.50 (H) x 14.1 max. (D) mm

Weight N/A

STN / Positive Yellow – Green Mode / Transflective LCD Type

Viewing Direction 6:00

Backlight Array type LED (Yellow Green Color)

ST 7066 LCD LSI

Drawings As attached drawings



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Electrical Specifications

2.1 Absolute Maximum Ratings

 $V_{SS} = 0V$

Parameter	Symbol	Conditions	Min.	Max.	Units
Supply Voltage (Logic)	$V_{\mathrm{DD}} - V_{\mathrm{SS}}$		2.7	5.5	V
Supply Voltage (LCD Drive)	$V_{DD} - V_{EE} \\$		4.2	4.6	V
Input Voltage	V_{IN}		-0.3	V _{DD+} 0.3	V

2.2 DC Characteristics

 $Ta = 25^{\circ}C, V_{SS} = 0V$

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Supply Voltage (Logic)	$V_{DD} - V_{SS}$		2.7	4.5	5.5	V
Supply Voltage (LCD Drive)	$V_{\text{DD}} - V_{\text{EE}}$		Shown in 3	.1		V
High Level Input Voltage	$ m V_{IH}$	$V_{\rm DD} = 5.0 \text{V} \pm 10\%$	2.2		$V_{ m DD}$	V
Low Level Input Voltage	$V_{ m IL}$	$V_{\rm DD} = 5.0 \text{V} \pm 10\%$	0		0.6	V
High Level Output Voltage	V_{OH}	$I_{OH} = -0.205 \text{mA}$	2.4		$V_{ m DD}$	V
Low Level Output Voltage	V_{OL}	$I_{OL} = 1.2 \text{mA}$	0		0.4	V
Supply Current	I_{DD}	$V_{DD} - V_{SS} = 5.0V$		1.5	3.0	mA



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2.3 AC Characteristics

 $V_{DD} = 5.0V \pm 10\%$

Parameter	Symbol	Conditions	Min.	Max.	Units
Enable Cycle Time	$t_{\rm CYC}$	Fig.1, 2	500		ns
Enable Pulse Width	PW_{EH}	Fig.1, 2	230		ns
Enable Rise / Fall Time	$t_{\rm Er},t_{\rm Ef}$	Fig.1, 2		20	ns
Address Setup Time	$t_{ m AS}$	Fig.1, 2	40		ns
Address Hold Time	$t_{ m AH}$	Fig.1, 2	10		ns
Write Data Setup Time	$t_{ m DSW}$	Fig.1	80		ns
Write Data Hold Time	$t_{ m DHW}$	Fig.1	10		ns
Read Data Delay Time	$t_{ m DDR}$	Fig.2		160	ns
Read Data Hold Time	t_{DHR}	Fig.2	5		ns



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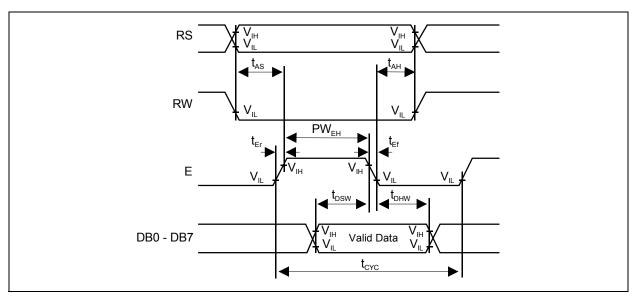


Fig.1 Write Operation Timing

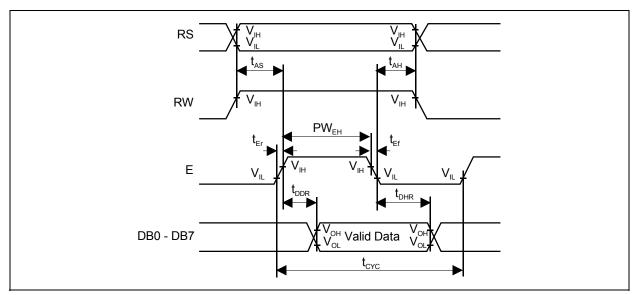


Fig.2 Read Operation Timing



Messrs. Standard					
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2.4 Lighting Specifications

2.4.1 Absolute Maximum Ratings

 $Ta = 25^{\circ}C$

Parameter	Symbol	Conditions	Max.	Units
Forward Current	I_{F}		585	mA
Reverse Voltage	V_R		8.0	V
LED Power Dissipation	P_{D}		2.5	W

2.4.2 Operating Characteristics

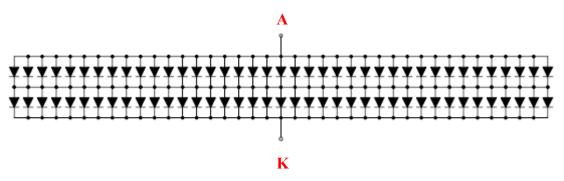
Ta = 25°C

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
Forward Voltage	V_{F}	$I_F = 390 \text{mA}$		4.1	4.3	V
Reverse Current	I_R	$V_R = 8V$			0.2	mA
Peak Emission Wavelength (Note1)	$\lambda_{ m P}$	$I_F = 390 \text{mA}$		568		nm
Luminance of Backlight Surface	L	$I_F = 390 \text{mA}$	150	200		cd/m ²
Luminous Tolerance (Note 2)		$I_F = 390 \text{mA}$			50	%

Note 1: Source Color: Yellow Green

Note 2: Luminance tolerance = (Max. – Min. / Max.) x 100%. Note 3: The driving condition above is based on Backlight A, K.

2.4.3 Schematics Related



2 x **39** = **78 DICE NUMBERS**



Messrs. Standard					
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3. Optical Specifications

3.1 LCD Driving Voltage

Parameter	Symbol	Conditions	Min.	Тур.	Max.	Units
		Ta = -20 °C	4.48	4.78	5.08	V
Recommended LCD Driving	$V_{DD} - V_{O}$	Ta = 25 °C	4.20	4.50	4.80	V
Voltage Note 1		Ta = 70 °C	3.92	4.22	4.50	V

Note 1: Voltage (Applied actual waveform to LCD Module) for the best contrast. The range of minimum and maximum shows tolerance of the operating voltage. The specified contrast ratio and response time are not guaranteed over the entire range.

3.2 Optical Characteristics

Ta = 25 °C, 1/16 Duty, 1/5 Bias, (Note 4), $\theta = 0^{\circ}$, $\phi = 0^{\circ}$

Parameter		Symbol	Conditions	Min.	Тур.	Max.	Units	
Contrast Ratio	Contrast Ratio Note 2		CR	Ta = 25 °C	2.0	6.0		
Viewing Ang	Viewing Angle Front – Back		$\theta 2 - \theta 1$	Ta = 25 °C	30	107		deg.
(Shown in 3.3	3) Note 4	Left – Right	φ2 – φ1	1a – 25 C	60	82		deg.
Response	Rise Note 3		T _{ON}	Ta = 25 °C		90	250	ms
Time	Decay N	ote 3	T_{OFF}	Ta = 25 °C		110	260	ms

Note 1: Contrast ratio is defined as follows.

 $CR = L_{OFF} / L_{ON}$

L_{ON}: Luminance of the ON segments, L_{OFF}: Luminance of the OFF segments

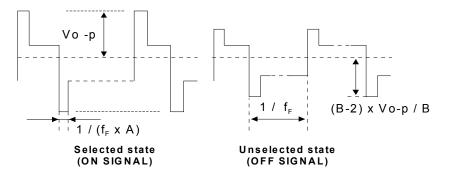
Note 2: The time that the luminance level reaches 90% of the saturation level from 0% when ON signal is applied.

Note 3: The time that the luminance level reaches 10% of the saturation level from 100% when OFF signal is applied.

Note 4: Definition of Driving Voltage V_D . Assuming that the typical driving waveforms shown below are applied to the LCD Panel at /A Duty – 1/B Bias (A: Duty Number, B: Bias Number). Driving voltage V_D is defined s follows: $V_D = (Vth1 + Vth2)/2$

Vth1: The voltage VO-P that should provide 50% of the saturation level in the luminance at the segment which the ON signal is applied to.

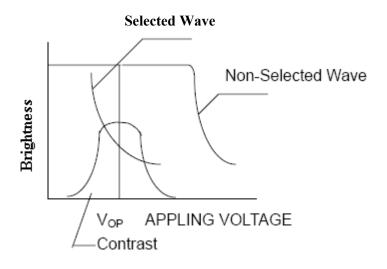
Vth2: The voltage VO-P that should provide 50% of the saturation level in the luminance at the segment which the OFF signal is applied to.





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3.3 Definition of Optimum Viewing (Vop)



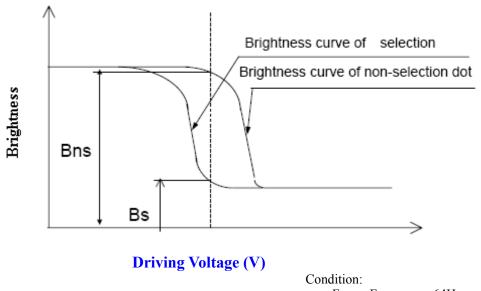
Conditions:

A: Vop Temperature: REF: Electro-Optical Viewing Angle (θ): 0 Frame Frequency: 64Hz

Appling Waveform: 1/ Duty. 1/ Bias

Contrast: MAX

3.4 Definition of Contrast Ration (CR) and Measuring Condition Definition:



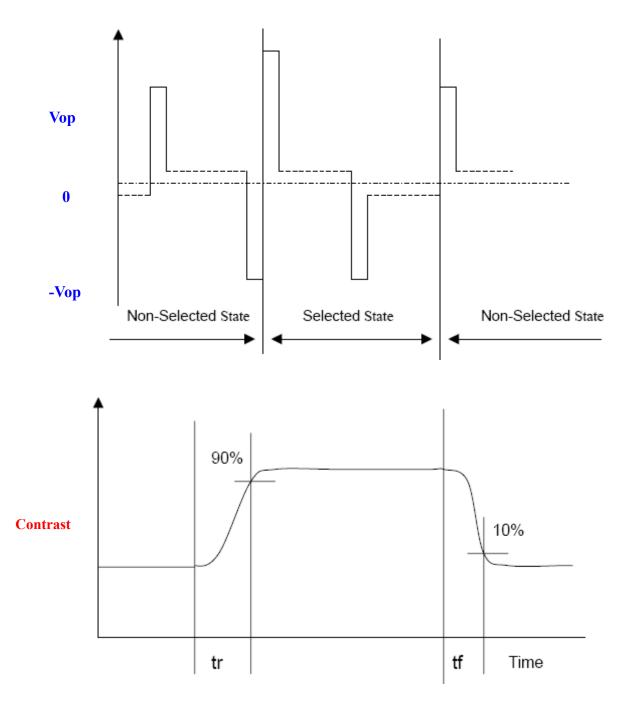
Frame Frequency: 64Hz Viewing Angle (θ): 30 deg (θ is definition as in note2) Operating Voltage (Vop): 4.5V



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3.5 Definition of Response Time and Measuring Condition Definition:



Condition:

Frame Frequency: 64Hz

Viewing Angle (θ): 0 deg (θ is definition as in note2)

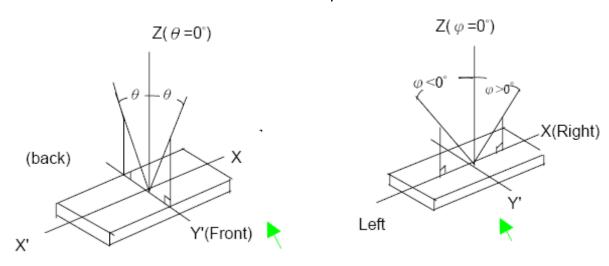
Operating Voltage (Vop): 4.5V



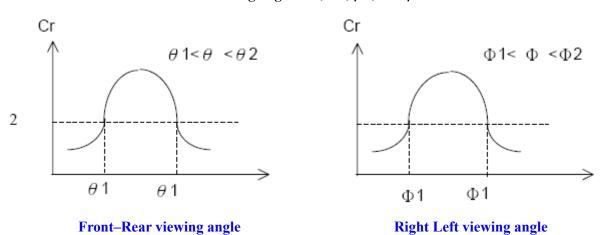
Messrs. Standard					
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3.6 Definition of Viewing Angle and Measuring Condition

Definition of θ and ϕ



Definition of viewing angles θ 1, θ 2, ϕ 1, and ϕ 2



Condition:

Frame Frequency: 64Hz Operating Voltage (Vop): 4.5V



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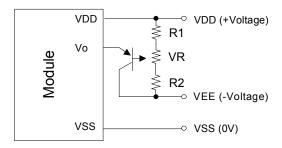
I/O Terminal

4.1 Pin Assignment

No.	Symbol	Level	Function
1.	VSS		Power Supply (0V, GND)
2.	VDD		Power Supply for Logic
3.	VEE (Vo)		Power Supply for LCD Drive
4.	RS	H / L	Register Select Signal
5.	R/W	H / L	Read / Write Select Signal H: Read L: Write
6.	Е	H / L	Enable Signal (No pull – up Resister)
7.	DB0	H / L	Data Bus Line / Non – connection at 4 – bit operation
8.	DB1	H / L	Data Bus Line / Non – connection at 4 – bit operation
9.	DB2	H / L	Data Bus Line / Non – connection at 4 – bit operation
10.	DB3	H/L	Data Bus Line / Non – connection at 4 – bit operation
11.	DB4	H / L	Data Bus Lin
12.	DB5	H / L	Data Bus Line
13.	DB6	H/L	Data Bus Line
14.	DB7	H/L	Data Bus Line
15.	LEDA	I	Power Supply for Backlight / LED Anode (+)
16.	LEDK		Power Supply for Backlight / LED Cathode (-)

4.2 Example of Power Supply

It is recommended to apply a potentiometer for the contrast adjust due to the tolerance of the driving voltage and its temperature dependence.

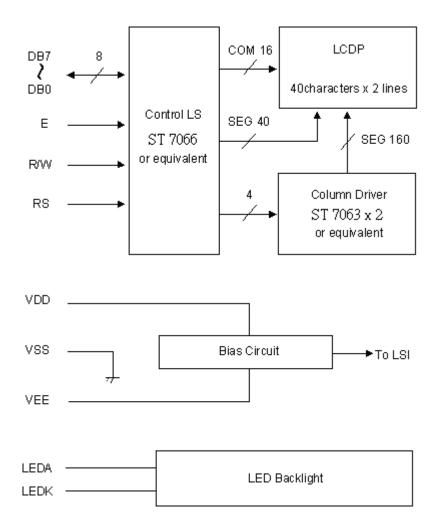


R1+R2+VR=10 \sim 20K Ω Tr=2SA1202 or equivalent



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4.3 Block Diagram





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5. Reliability Test

5.1 Test Item

No change on display and in operation under the following test condition.

No.	Test Item	Description	Condition	Note		
1.	High Temperature (Operation)	Durability test under long time high temperature with electrical stress (voltage, current)	temperature with electrical stress (voltage, $70^{\circ}\text{C} \pm 2^{\circ}\text{C}$, 240hrs			
2.	High Temperature (Storage)	Durability test under long time high temperature storage	80°C ± 2°C, 240hrs	4		
3.	Low Temperature (Operation)	Durability test under long time low temperature with electrical stress (voltage, current)	-30°C ± 2°C, 240hrs	3		
4.	Low Temperature (Storage)	Durability test under long time low temperature storage	-20°C ± 2°C, 240hrs	3, 4		
5.	Damp Proof Test	Durability test under long time high temperature and high humidity	60°C ± 2°C, 95% RH 240hrs	3, 4		
6.	Vibration Test	Total fixed amplitude: 1.5mm Vibration frequency: 10~55Hz One cycle 60 seconds to 3 directions of X, Y, Z for each 15 minutes				
7.	Drop Test	To be measured after dropping from 60cm high in packing state.	nod corner dropping nce re: once			

Note 1: Unless otherwise specified, tests will be conducted under the following condition,

Temperature : $25^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Humidity : $65\% \pm 5\%$

Note 2: Unless otherwise specified, tests will be not conducted under functioning state.

Note 3: No dew condensation to be observed.

Note 4: The function test shall be conducted after 4 hours storage at the normal temperature and humidity after removed from the test chamber.

Note 5: Vibration test will be conducted to the product itself without putting it in a container.



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5.2 Judgment Standard

Failure Mode			Т	Test Item				Judgment Standard
2 WARA 2 1720 UU	1	1 2 3 4 5 6 7		7	uugv sun.uu.u			
Orientation	*	*	*	*	*			No remarkable degradation of appearance under bias / non – bias condition
Current Value (IAC)	*	*	*	*	*			No remarkable increase
Contrast	*		*	*	*			No remarkable poor contrast
Domain	*	*	*	*	*			Less than 20% of all dots have reverse tilt of more than on third of one dot area.
Bubble (Inside Cell)	*	*	*	*	*	*		As per "Appearance Standard" (Note. In – cluding one which disappear after 25°C 2H)
Polarizer	*				*	*		As per "Appearance Standard" no remarkable appearance change
Glass Damage							*	As per "Appearance Standard"

Note. 1. * is strong linkage between Failure Mode and Test Item.

- 2. Number of Test Item should be referred to former page.
- 3. Judgment and Standard value should be fixed by other inspection standard and criteria samples.

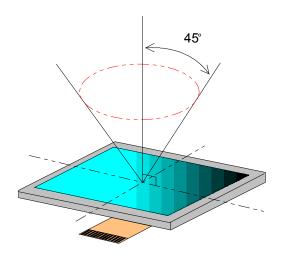


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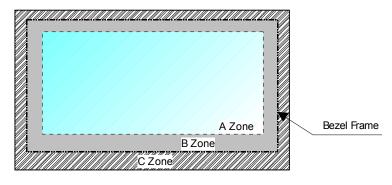
Appearance Standards

6.1 Inspection Conditions

The LCD shall be inspected under 40W white fluorescent light. The distance between the eyes and the sample shall be more than 30cm. All directions for inspecting the sample should be within 45° against perpendicular line.



6.2 Definition of Applicable Zones



A Zone: Active display area

B Zone: Area from outside of "A Zone" to validity viewing area

C Zone: Rest parts

A Zone + B Zone = Validity viewing area



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6.3 Standards

No.	Parameter		Criteria							
		(1) Round Shape								
		Zone	Ac	cceptable Num	ber					
		Dimension (mm)	A	В	С					
		D ≤ 0.1	*	*	*					
		0.1 < D < 0.2	3	5	*					
		$0.2 < D \le 0.25$	2	3	*					
		$0.25 < D \le 0.3$	0	1	*					
		0.3 < D	0	0	*					
1.	Black and White Spots, Foreign	D = (Long + Short) /2 *: D (2) Line Shape								
	Substances	Zone Zone	Ac	cceptable Num						
		X (mm) Y (mm)	A	В	С					
		0.03 ≥ W	*	*	*					
		$2.0 \geq L \mid 0.05 \geq W$	3	3	*					
		$1.0 \geq L 0.1 \geq W$	3	3	*					
		0.1 < W	In	the same way	(1)					
		X: Length Y: Width *: D	isregard							
		Total defects shall not exceed	d 5.							
		7			1					
		Zone	A	cceptable Num	ber C					
		Dimension (mm) D < 0.3	*	*	*					
_	(outil Brass of	_		*	*					
2.		0.3 < D ≤ 0.4	3							
	polarizer)	$0.4 < D \le 0.6$	2	3	*					
		0.6 < D	0	0	*					
		*: Disregard								
		Total defects shall not exceed	d 3.							

To be continued.....



Messrs. Standard							
D 1 + C : C + :	Model	NIMTO CARRONYEVIJO AV 10 A	Rev. No.	Issued Date.	Page.		
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No.	Parameter	Criteria
No. 3.	Parameter The Shape of Dot	(1) Dot Shape (with Dent) 0.15≥ → As per the sketch of left hand. (2) Dot Shape (with Projection) Should not be connected to next dot. (3) Pin Hole (X + Y) /2 ≤ 0.2mm (Less than 0.1mm is no counted.) (4) Deformation (X + Y) /2 ≤ 0.2mm
		Total acceptable number: 1/dot, 5/cell (Defect number of (4): 1pc.)
4.	Polarizer Scratches	Not to be conspicuous defects.
5.	Polarizer Dirt's	I f the stains are removed easily from LCDP surface, the module is not defective.
6.	Complex Foreign Substance Defects	Black spots, line shaped foreign substance or air bubbles between glass & polarizer should be 5pcs maximum in total.
7.	Distance between different Foreign Substance defects	$D \le 0.2$: 20mm or more $0.2 < D$: 40mm or more



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Handling and Precautions

The Following precautions will guide you in handling our product correctly.

- 1 Liquid crystal display devices
 - The liquid crystal display device panel used in the liquid crystal display module is made of plate glass. Avoid any strong mechanical shock. Should the glass break handle it with care.
 - The polarizer adhering to the surface of the LCD is made of a soft material. Guard against scratching it.
- 2 Care of the liquid crystal display module against static electricity discharge.
 - When working with the module, be sure to ground your body and any electrical equipment you may be using. We strongly recommend the use of anti static mats (made of rubber), to protect work tables against the hazards of electrical shock.
 - 2.2 Avoid the use of work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
 - 2.3 Slowly and carefully remove the protective film from the LCD module, since this operation can generate static electricity.
- 3 When the LCD module alone must be stored for long periods of time:
 - Protect the modules from high temperature and humidity.
 - Keep the modules out of direct sunlight or direct exposure to ultra-violet rays.
 - Protect the modules from excessive external forces.
- 4 Use the module with a power supply that is equipped with an over current protector circuit, since the module is not provided with this protective feature.
- 5 Do not ingest the LCD fluid itself should it leak out of a damaged LCD module. Should hands or clothing come in contact with LCD fluid, wash immediately with soap.
- 6 Conductivity is not guaranteed for models that use metal holders where solder connections between the metal holder and the PCB are not used. Please contact us to discuss appropriate ways to assure conductivity.



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8. Warranty

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

- 1 13 months guarantee starts from the date code.
- We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.
- We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.
- We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.
- We cannot accept responsibility for industrial property, which may arise through the use of your product, with exception to those issues relating directly to the structure or method of manufacturing of our product. Microtips-origin longer than one year from Microtips production.

9. <u>Dimensional Outlines</u>

• See the next page......



