

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

ALL RIGHTS RESERVED.

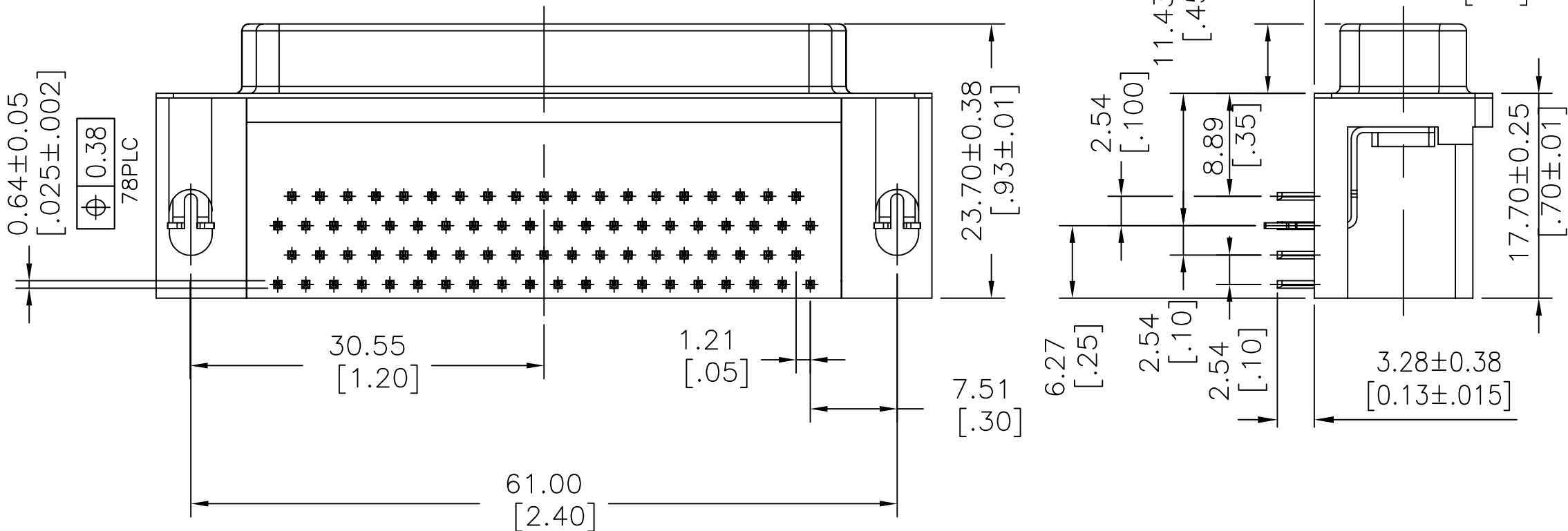
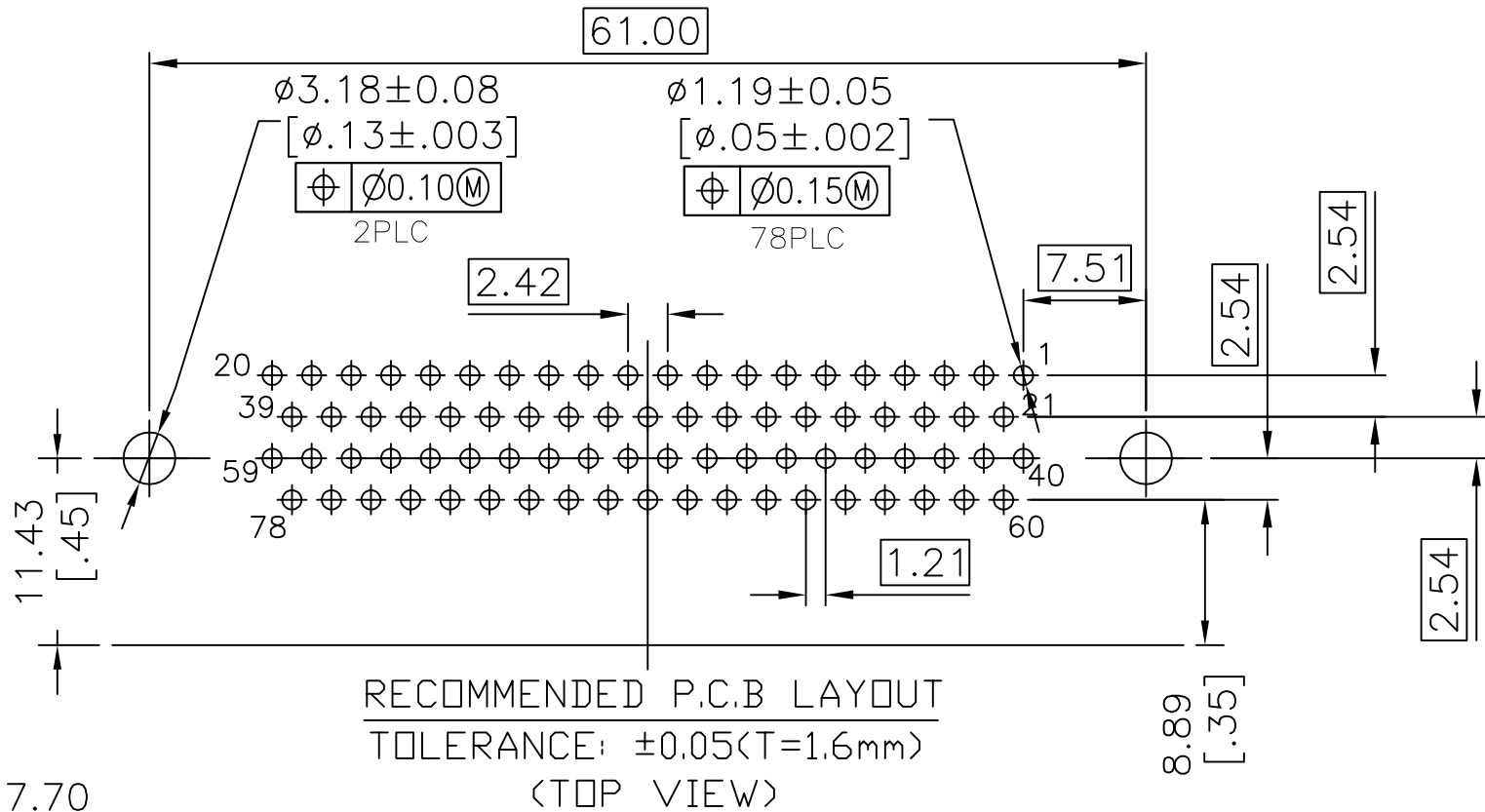
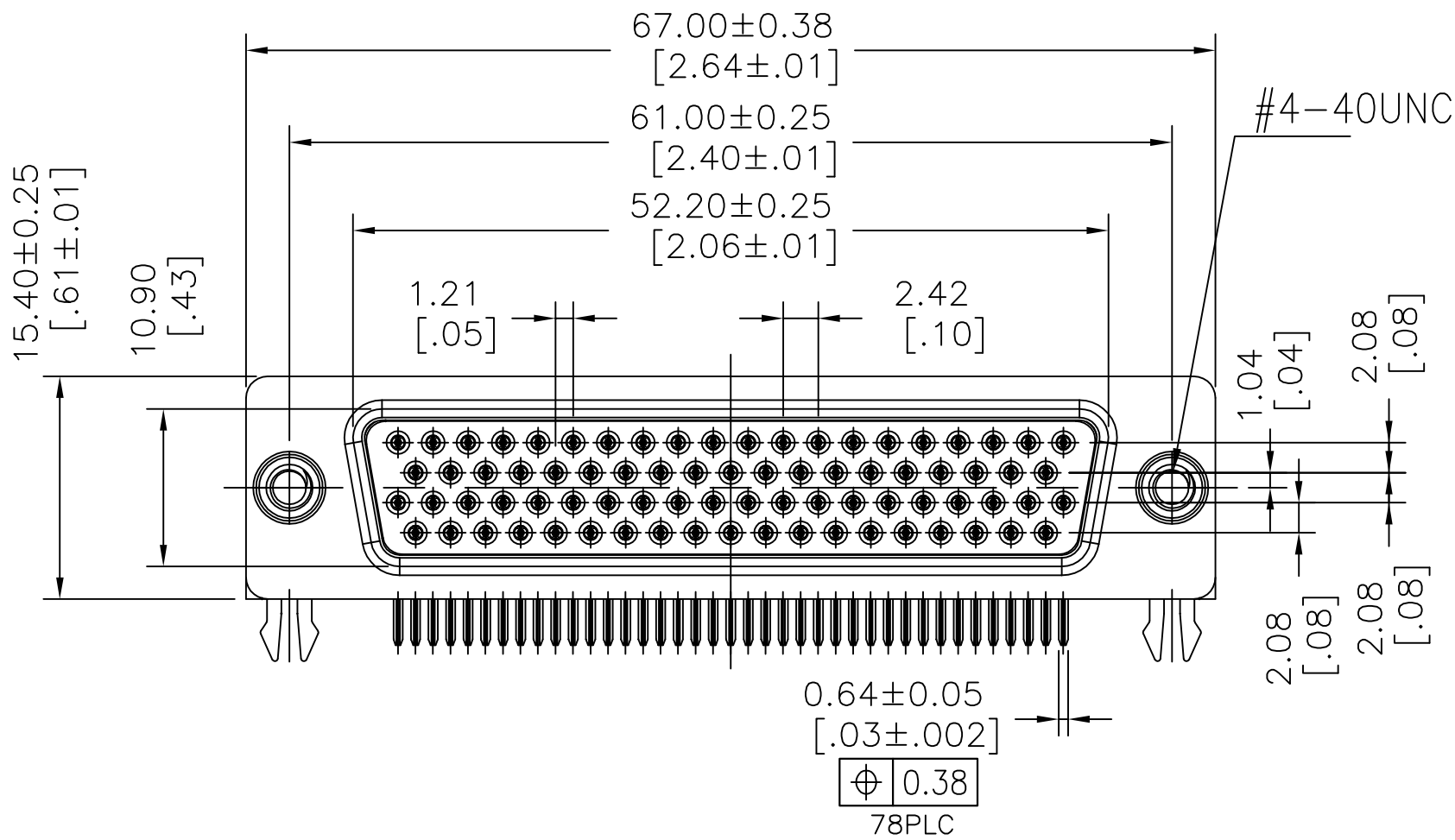
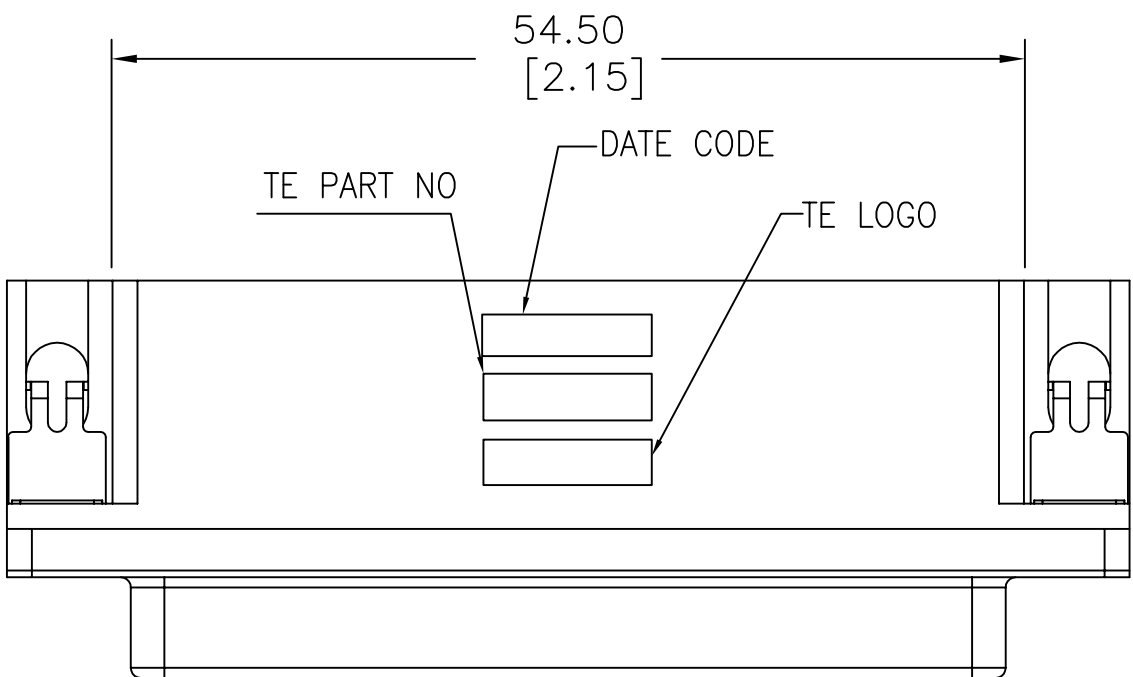
© COPYRIGHT - By -

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	D	REVISED PER ECO-18-005991	23APR2018	AP	DG

NOTES:

- MATERIAL:
HOUSING: PBT WITH 30% GF, UL 94V-0, COLOR: BLACK.
CONTACTS: PHOSPHOR BRONZE.
BOARDLOCKS: BRASS.
SHELL: STEEL.
RIVET: COPPER ALLOY (C3602).
- FINISH:
CONTACTS: 0.762um[30u"] MIN. GOLD PLATED ON CONTACT AREA,
3.04um[120u"] MIN. MATTE-TIN PLATED ON SOLDER TAIL,
1.27um[50u"] MIN. NICKEL UNDERPLATED OVER ALL.
BOARDLOCKS: 2.54um[100u"] MIN. BRIGHT-TIN PLATED,
1.27um[50u"] MIN. NICKEL UNDERPLATED OVER ALL.
SHELL: 2.54um[100u"] MIN. NICKEL PLATED.
RIVET: 1.27um[50u"] MIN. NICKEL PLATED.
- RECOMMENDED PCB THICKNESS: 1.6mm.
- FOUR DIGIT DATE CODE IN THIS FORMAT:
YEAR YY WW MANUFACTURING WEEK



THREADED	30μ"Au	2311772-1
TYPE	Contact Area	P/N
	Plating	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN AJITH PAI CHK DANIEL GORENC APVD DANIEL GORENC PRODUCT SPEC	10MAR2017 10MAR2017 10MAR2017	TE Connectivity Ltd.	
DIMENSIONS: mm[INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± - 1 PLC ± - 2 PLC ± 0.25 3 PLC ± - 4 PLC ± - ANGLES ± - FINISH -	NAME AMPLIMITE RECEPTACLE, HD22, RIGHT ANGLE, 78P	SIZE A2	CAGE CODE 00779
MATERIAL -		WEIGHT	DRAWING NO C=2311772	RESTRICTED TO -	REV D
CUSTOMER DRAWING		SCALE 1:1	SHEET 1 OF 1		