



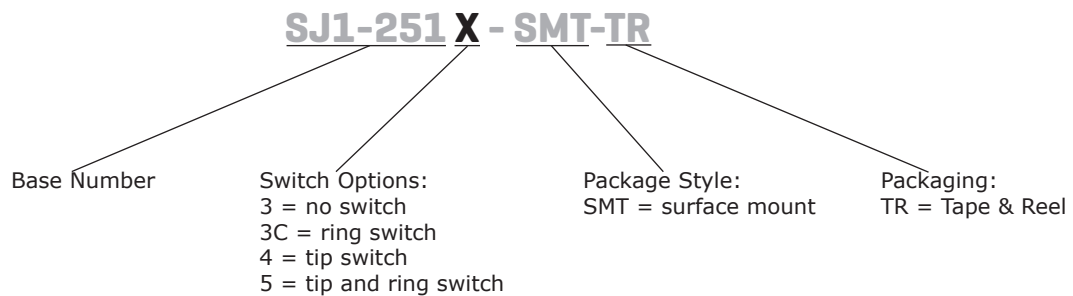
**SERIES:** SJ1-251X-SMT | **DESCRIPTION:** AUDIO JACK

**FEATURES**

- low profile design
- switch options include:
  - no switch
  - tip switch
  - tip and ring switch



**PART NUMBER KEY**



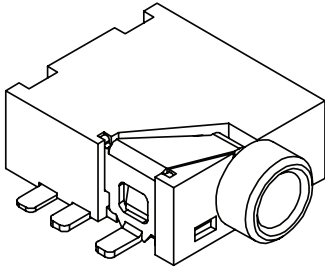
**SPECIFICATIONS**

parameter	conditions/description	min	typ	max	units
rated input voltage			12		Vdc
rated input current				1	A
contact resistance <sup>1</sup>	between terminal and mating plug between terminal in a closed circuit			50 30	mΩ mΩ
insulation resistance	at 500 Vdc	100			MΩ
voltage withstand	for 1 minute			500	Vac
insertion/withdrawal force		0.3		3	kg
operating temperature		-25		85	°C
life	at a rate of 24 cycles/minute		5,000		cycles
flammability rating	UL94V-0				
RoHS	2011/65/EU				

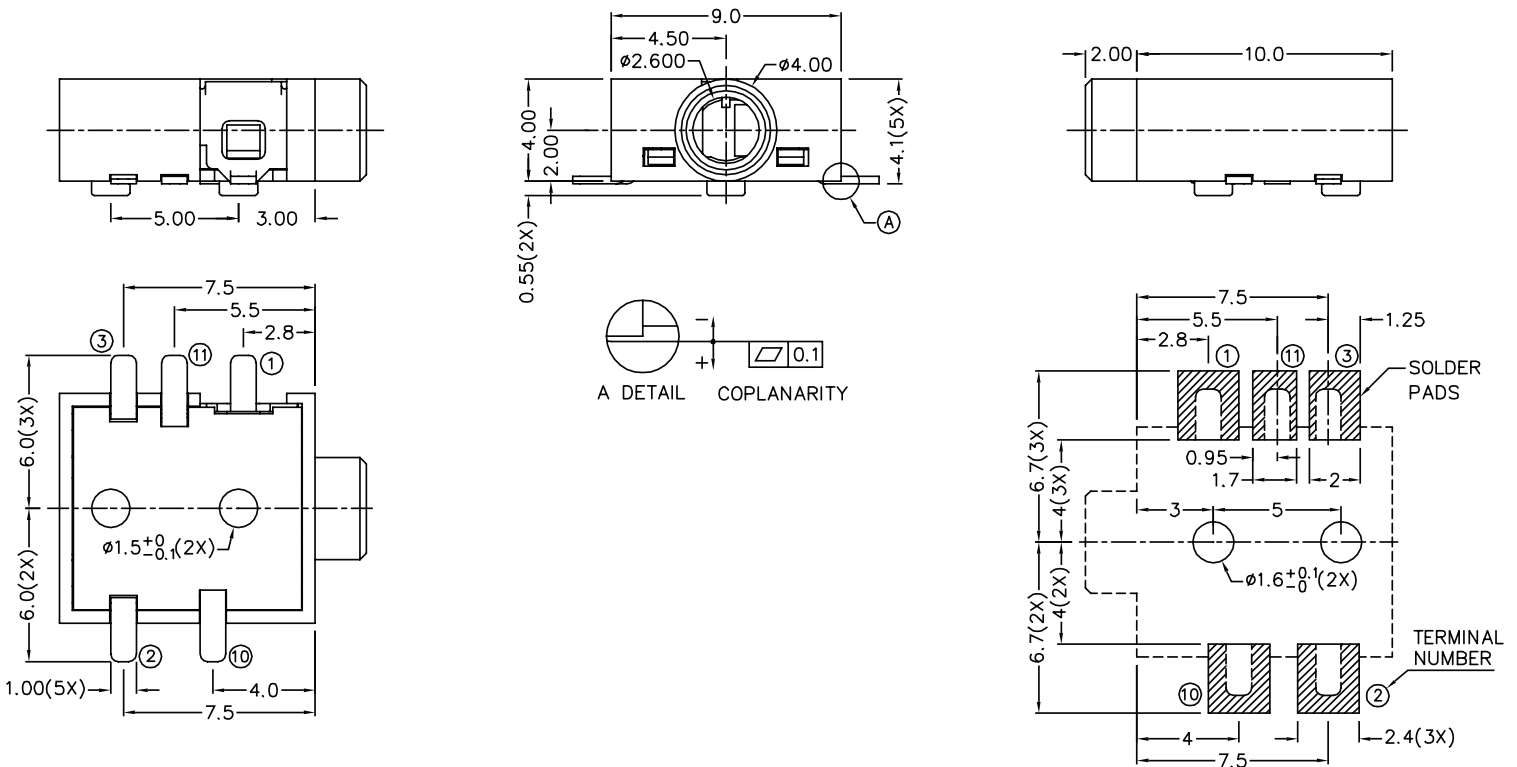
Note: 1. When measured at a current of less than 100 mA/1 kHz  
 2. All specifications measured at 10~35°C, humidity at 45~85%, under standard atmospheric pressure, unless otherwise noted.

## MECHANICAL DRAWING

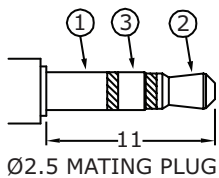
units: mm  
 tolerance:  
 X.X ±0.2 mm  
 X.XX ±0.10 mm  
 X.XXX ±0.050 mm  
 PCB: ±0.05 mm



	MATERIAL	PLATING
terminal 1	copper alloy	gold flash
terminal 2	copper alloy	gold flash
terminal 3	copper alloy	gold flash
terminal 10	brass	gold flash
terminal 11	brass	gold flash
plastic	PA10T	



Recommended PCB Layout  
 Top View



Model No.	SJ1-2513-SMT	SJ1-2513C-SMT	SJ1-2514-SMT	SJ1-2515-SMT
Schematic				
PIN				
1	sleeve	sleeve	sleeve	sleeve
2	tip	tip	tip	tip
3	ring	ring	ring	ring
10	NP	NP	tip switch	tip switch
11	NP	ring switch	NP	ring switch

## SOLDERABILITY

parameter	conditions/description	min	typ	max	units
reel storage	at relative humidity <80%			40	°C
reflow soldering <sup>1</sup>	see reflow profile	255	260	265	°C
drying conditions <sup>2</sup>	parts in reel: bake at 40°C ±5°C for 72 hours parts removed from reel: bake at 40°C ±5°C for 10 hours				

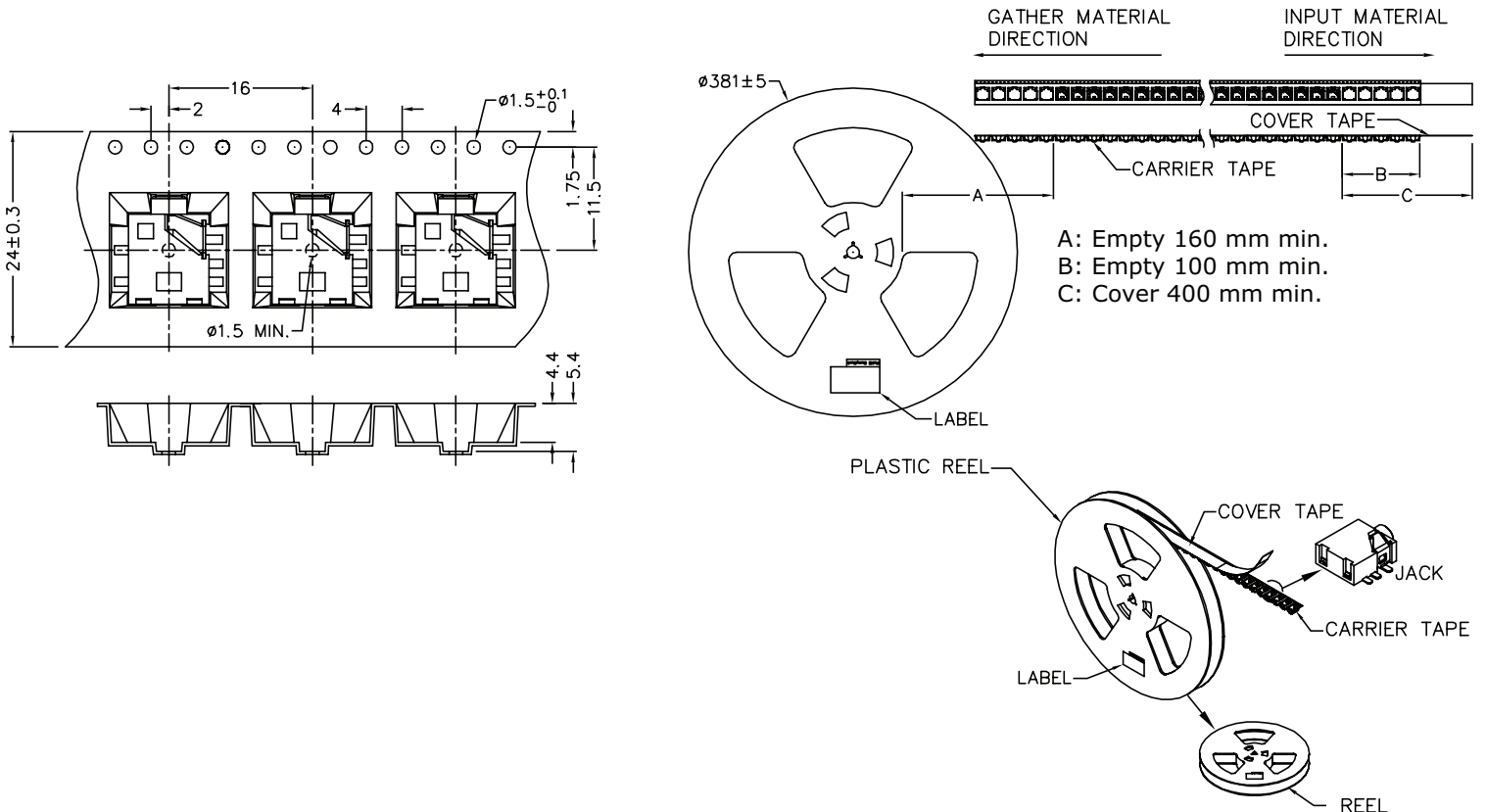
Note: 1. Must reflow solder within 72 hours from opening vacuum packaging at a temperature <30°C & relative humidity <60%.  
2. When exceeding floor life by >72 hours.



## PACKAGING

units: mm

Reel Size: Ø381 mm  
Reel QTY: 1,000 pcs per reel



## REVISION HISTORY

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rev.	description	date
1.0	initial release	02/07/2006
1.01	new template applied	01/25/2012
1.02	added TR package option	11/01/2012
1.03	added model, updated datasheet	12/07/2016
1.04	added storage and drying conditions	01/03/2018

The revision history provided is for informational purposes only and is believed to be accurate.

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