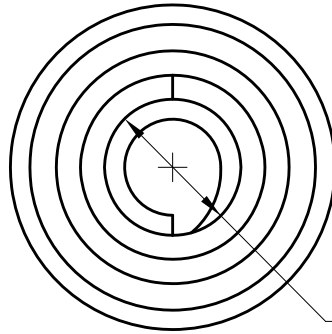
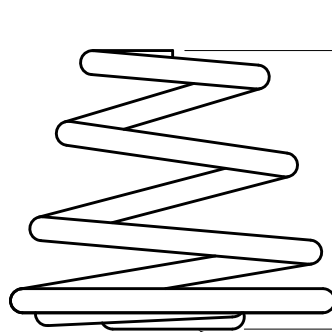


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ACTUAL SIZE

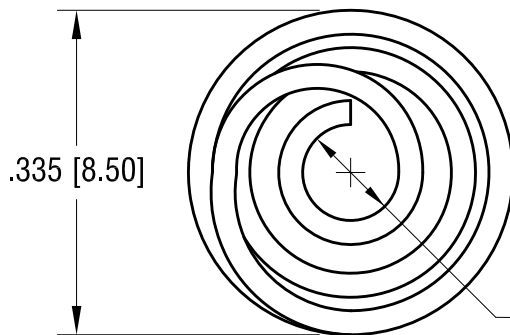


$+.005$ [$+0.15$]
 $-.000$ [-0.000]
.140 [3.55] DIA.



4 1/2 TURNS MIN.
 $\pm .010$ [± 0.25]
.290 [7.37]
①

SURFACE MUST BE FLAT
& PERPENDICULAR TO AXIS



.335 [8.50]

$+.002$ [$+0.05$]
 $-.003$ [-0.07]
.100 [2.54] DIA.

12.18.12	CHANGE AS PER ECN 12-158	C
10.18.93	REDRAWN, ADDED METRIC EQUIV.	B
11.1.85	① WAS .200 [5.08]	A
DATE	DESCRIPTION	REV.

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PART NAME		COIL SPRING	
MATERIAL		.025 [0.63] DIA. MUSIC WIRE	
FINISH		DRN BY	DATE
NICKEL PLATE		BOONE	10.18.93
		APP'D	SCALE
		LN	5X
TOLERANCES	INCH [MM]	CODE	DWG NO.
DECIMAL	$\pm .005$ [± 0.15]	C	211
ANGULAR	$\pm 1^\circ$		
UNLESS OTHERWISE SPECIFIED			