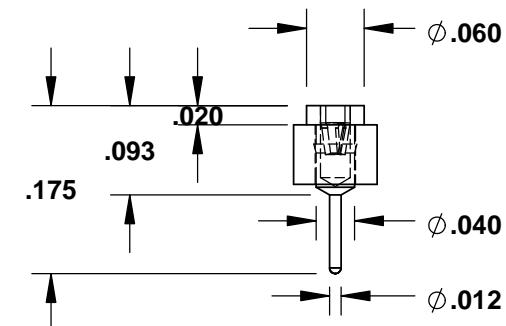
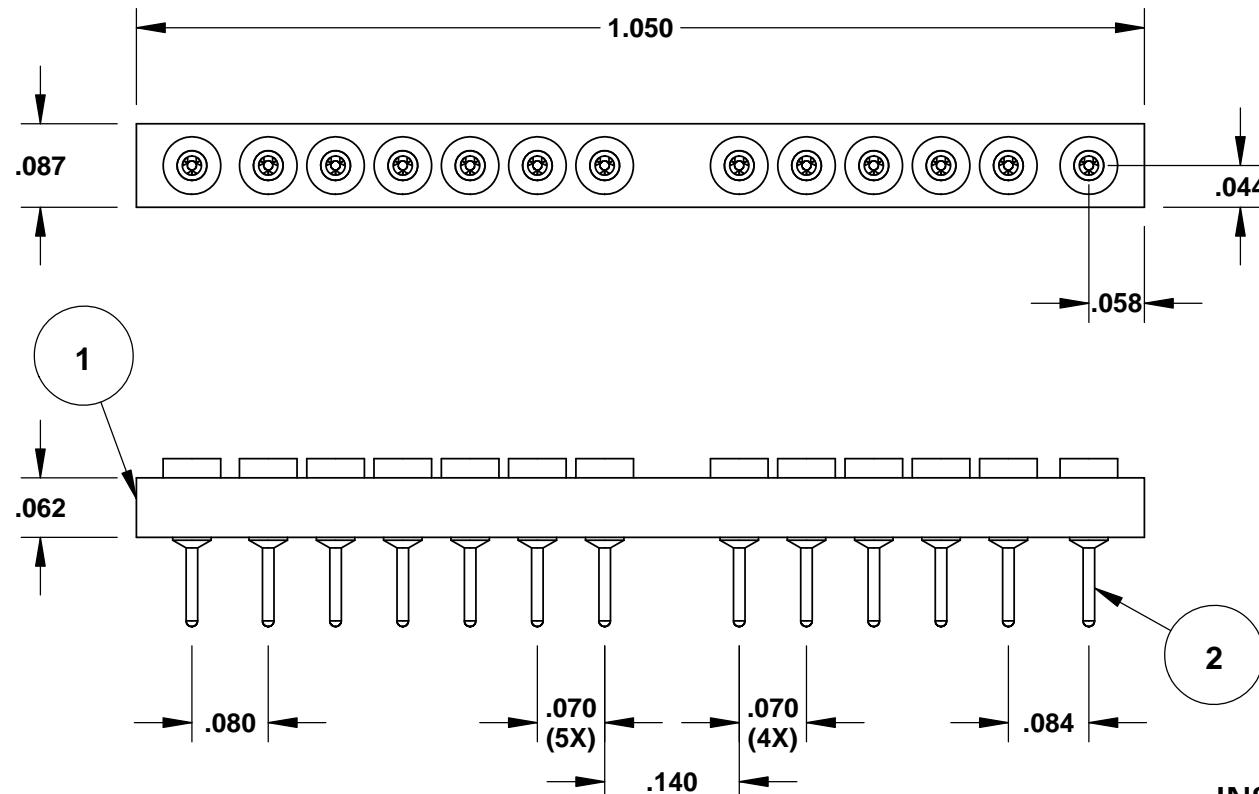
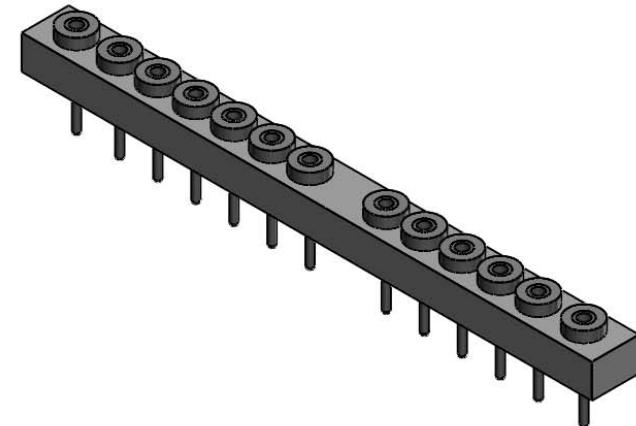


NOTES:

1. SHELL MATERIAL: BRASS ALLOY 360 OR 385.
2. SHELL FINISH: 10 micro inches GOLD OVER 100 micro inches NICKEL.
3. CONTACT MATERIAL: BERYLLIUM COPPER ALLOY 172, HEAT TREATED.
4. CONTACT FINISH: 30 micro inches GOLD OVER 50 micro inches NICKEL.
5. INSULATOR MATERIAL: EPOXY TYPE FR-4, RATED UL 94 V-O.



INSULATOR HOLE DIAMETERS ARE .042"

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	TO BE DETERMINED	CUSTOM FR-4 INSULATOR	1
2	7491-0-15-15-09-27-04-0	RECEPTACLE	13
X	X	X	X
REV.	DESCRIPTION	BY	DATE
			ECN NO.

MATERIAL: SEE NOTES X & X	CORNER BREAKS AND FILLETS .002" MAX.	THIS DRAWING CONTAINS INFORMATION PROPRIETARY TO MILL-MAX MFG. CORP. ANY REPRODUCTION OR USE OF THIS DOCUMENT IS PROHIBITED WITHOUT THE WRITTEN CONSENT OF MILL-MAX MFG. CORP.		
FINISH: SEE NOTES X & X		DRAWN: LN	DATE: 6/30/16	DESCRIPTION: CUSTOM 13 POSITION SOCKET
PIN SURFACE AREA: X		CHECKED: X	ENGINEER: LN	DRAWING NUMBER: TO BE DETERMINED
UNITS OF MEASUREMENT: INCHES	PIN TOLERANCE: LENGTHS $\pm .005$ DIAMETERS $\pm .002$ ANGLES ± 2	CUSTOMER: SCT CERAMICS FRANCE	APPROVAL:	REV. -
	INSULATOR TOLERANCE: LENGTHS $\pm .005$ THICKNESS $\pm .003$			



MILL-MAX®MFG. CORP.
P.O. BOX 300, 190 PINE HOLLOW ROAD
OYSTER BAY, N.Y. 11771-0300
TEL: (516) 922-6000, FAX: (516) 922-9253
WEB-SITE: www.MILL-MAX.com