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LOC

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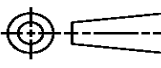
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A2	ECR-14-002795	26FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART  
NUMBER 2150247-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1339612  
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
1339612




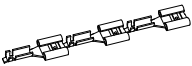

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity		
DIMENSIONS:		CHK	RAGHAVENDRA				
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME			
		0 PLC ±		END FEED HD-I APPLICATOR			
		1 PLC ±					
2 PLC ±		APVD		RAGHAVENDRA			
3 PLC ±		PRODUCT SPEC					
4 PLC ±		APPLICATION SPEC					
ANGLES ±		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH		CUSTOMER DRAWING		A3		©- 1339612	
MATERIAL		SCALE		SHEET 1 OF 2		REV A2	

DRAWING MADE IN THIRD ANGLE PROJECTION

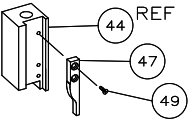
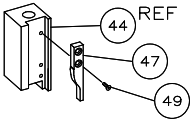
1339612 1339612

/home/eb003653/edmod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1339612-1	A		BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1339612-1	A		BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1339612-7	A		-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: .250 SERIES FASTIN-FASTON RECEPTACLE				
CRIMP	SIZE	TYPE	RANGE	
WIRE	3.05 [.120 IN]	F	16 -12 AWG	
INSUL	6.35 [.250 IN]	F	4.06-5.33 [.160-.210 IN]	
WIRE STRIP LENGTH REFER TO APPL SPEC.			APPL INSTRUCTION 408-8323	
TERMINAL	114-2036 (B)	-		FEED
APPL SPEC	114-2025 (A)	-		21.34 [.840 IN]
TERMINALS APPLIED 				
60249 (A)	-	-	-	-
63896 (B)	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE mm <sup>2</sup> AWG		CRIMP HEIGHT		PIN PN AND LENGTH [IN]
12 AWG		2.18 ±0.05 [.086 ±.002 IN]	4-354778-0 [.2695]	
14 AWG		1.85 ±0.05 [.073 ±.002 IN]	6-354778-8 [.2835]	
(3)20 AWG		1.75 ±0.05 [.067 ±.002 IN]	8-354778-2 [.2905]	
16 AWG		1.65 ±0.05 [.065 ±.002 IN]	8-354778-6 [.2925]	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	

- 1 RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- CUT TO LENGTH AT ASSY

VIEW B ROTATED 180°	
POST-FEED 40 mm STROKE	POST-FEED 30 mm STROKE
	
LEADMAKER OR BENCH G	K TERMINATOR BENCH MACHINE

AMP 1756 REV 3-92

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					73
-	1	1	1339612	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
					70
					69
					68
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE(#2X.19)ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET(M6X6)RAM	63
-	1	1	18023-9	SCR,SKT CAP(M4X6)CP DSC	62
					61
-	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
					59
-	2	2	1-18023-3	SCR,SHC(M4X16)HOLD DOWN	58
-	5	5	18023-9	SCR,SHC(M4X6)STRIP GUIDE	57
-	2	2	9-18023-6	SCR,SHC(M4X14)SLUG BLADE	56
					55
-	2	2	18029-1	NUT,HEX(M3)DRAG	54
-	2	2	986965-1	NUT,HEX SL(M4)DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET(M3X10)DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC(M3X10)CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-2	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-9	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC(M8X25)CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	9	9	18025-2	WASHER,LOCK(M4)SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC(M4X20)SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC(M4X12)STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-3	STRIP GUIDE	24
-	1	1	240825-3	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
					19
-	2	2	1338663-6	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC(M6X12)STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
					15
					14
-	1	1	690481-7	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
-	1	1	240833-2	PLATE, REAR SHEAR	11
					10
-	1	1	690496-4	PLATE, FRONT SHEAR	9
1	2	1	1333220-8	ANVIL	8
-	1	1	690474-3	BLADE, SLUG	7
-	1	1	1-455892-1	HOLD DOWN, TERMINAL	6
-	1	1	2-240641-4	SPACER, SLUG BLADE	5
-	1	1	238009-2	SPACER, BLOCK CRIMPER	4
1	2	1	1-1213077-3	CRIMPER, INSULATION	3
-	1	1	455888-4	SPACER, CRIMPER	2
1	2	1	456409-7	CRIMPER, WIRE	1

QTY REQD PER ASSY	PART NO	DESCRIPTION	ITEM NO
-77	-71	-1	
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
PARTS LIST			
MATL	HT TR	FIN	
DR	24JAN02	APP	24JAN02
L.LOFTHOUSE	F.BACKHURST		
CHK	REL	18FEB02	
L.LOFTHOUSE			
AMP Incorporated Harrisburg, PA 17105-3608			
NAME END FEED HD-I APPLICATOR			
SCALE	D	DWG NO	1339612
SHEET	1 of 1	REV	A1
CUSTOMER AND ASSEMBLY DRAWING			
RESTRICTED TO			