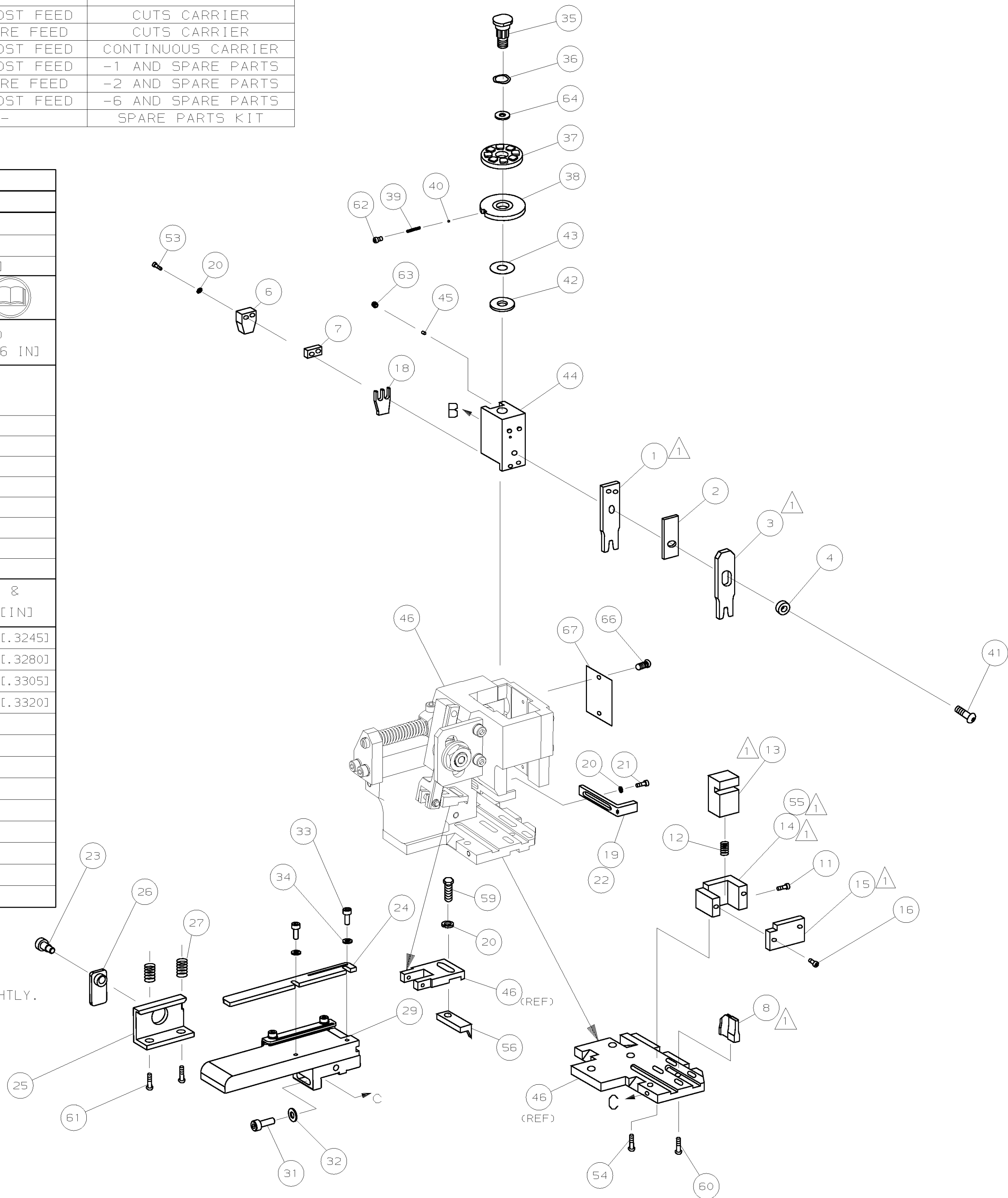


 1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

 4. REAR CUT-OFF TAB TO BE REFERENCED BY CUSTOMER DRAWING 963720, AVAILABLE ON REQUEST.



		E	ECN 0150-1026-03
		D	SEE ECN 0150-0798-03
		C	SEE ECN 015A-0812-01
		B	ECN 0150-0835-01
		A	SEE ECN 015A-0221-01
P	F	LTR	REVISION RECORD

											73
-	1	1	1	1	1	1	1	1426136	PRINT, APPLICATOR LOG SHEET		72
-	1	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE		71
											70
											69
											68
-	1	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION		67
-	2	2	2	2	2	2	2	21017-2	SCR,DRIVE(*2x.19)ID PLATE		66
											65
-	1	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION		64
-	1	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6)RAM		63
-	1	1	1	1	1	1	1	18023-9	SCR,SHC (M4X6) INS DISC		62
-	2	2	2	2	2	2	2	2-18031-8	SCR,SCK SET (M5X20)		61
-	1	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL		60
-	1	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8)FEED FINGER		59
											58
											57
-	1	1	1	1	1	1	1	1338683-1	PAWL, FEED		56
-	1	-	-	-	1	-	-	1338723-1	HOLDER,SHEAR, REAR (NO CUT)		55
-	2	2	2	2	2	2	2	18024-8	SCR,BHC (M4x12)SHEAR HOLDER		54
-	2	2	2	2	2	2	2	1-18023-3	SCR,SHC (M4x16)TERM HLD DWN		53
											52
											51
											50
-	1	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10)CAM		49
-	-	1	-	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST		48
-	1	-	1	1	-	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST		47
-	1	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY		46
-	1	1	1	1	1	1	1	690191-1	PLUG, NYLON		45
-	1	1	1	1	1	1	1	1338660-1	RAM		44
-	1	1	1	1	1	1	1	690125-1	WASHER, LAMINATED		43
-	1	1	1	1	1	1	1	690124-1	WASHER, RAM		42
-	1	1	1	1	1	1	1	2-18024-5	SCR,BHC (M8X20)RAM		41
-	1	1	1	1	1	1	1	23241-1	BALL, STEEL		40
-	1	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION		39
-	1	1	1	1	1	1	1	1320922-1	DISC, INSULATION		38
-	1	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC		37
-	1	1	1	1	1	1	1	22480-5	WASHER, SPRING		36
-	1	1	1	1	1	1	1	690212-1	POST, RAM		35
-	2	2	2	2	2	2	2	18025-1	WASHER, FLAT (M4)		34
-	2	2	2	2	2	2	2	18023-5	SCREW,SHC (M3X12)FRT STRP GDE		33
-	1	1	1	1	1	1	1	18027-2	WASHER, LOCK (M3)		32
-	1	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12)MOUNT BLOCK		31
											30
-	1	1	1	1	1	1	1	1633082-2	STRIP GUIDE PLATE ASSY		29
											28
-	2	2	2	2	2	2	2	1-22284-0	SPRING, DRAG		27
-	1	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE		26
-	1	1	1	1	1	1	1	240792-1	DRAG, TERMINAL		25
-	1	1	1	1	1	1	1	1-189124-0	GUIDE, STRIP (FRONT)		24
-	1	1	1	1	1	1	1	980371-4	SCR,SHC SHLD		23
-	1	-	1	1	1	-	1	690472-2	STRIPPER		22
-	1	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10)STRIPPER		21
-	4	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4)STRIPPER		20
-	-	1	-	-	1	-	-	690472-1	STRIPPER		19
-	1	1	1	1	1	1	1	1-690518-1	HOLDER, TERMINAL		18
											17
-	2	2	2	2	2	2	2	18023-2	SCR,SHC (M3X6)REAR SHEAR PL		16
-	1	1	1	1	1	1	1	1-690464-5	PLATE, SHEAR (REAR)		15
-	-	1	1	-	1	1	1	1320920-1	HOLDER, SHEAR, REAR (CUT)		14
-	1	1	1	1	1	1	1	690463-2	SHEAR, FLOAT (REAR)		13
-	1	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR		12
-	1	1	1	1	1	1	1	356885-4	STOP, SHEAR		11
											10
											9
1	2	2	2	1	1	1	1	1-1333201-3	ANVIL		8
-	1	1	1	1	1	1	1	1-240641-2	SPACER, DEPRESSOR (REAR)		7
-	1	1	1	1	1	1	1	690468-2	DEPRESSOR, SHEAR (REAR)		6
											5
-	1	1	1	1	1	1	1	1-238009-2	SPACER, BLOCK CRIMPER		4
1	2	2	2	1	1	1	1	4-456135-6	CRIMPER, INSULATION		3
-	1	1	1	1	1	1	1	455888-5	SPACER, CRIMPER		2
1	2	2	2	1	1	1	1	456402-6	CRIMPER, WIRE		1
-77	-76	-72	-71	-6	-2	-1		PART NO	DESCRIPTION	ITEM NO	
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)											

QTY REOD PER ASSY				PARTS LIST			
		DIMENSIONS: mm [INCHES]		MATL	HT TR	FIN	
		DO NOT SCALE PRINT.		-	-	-	-
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		-	-	-	-
TE	9-03	1 PLC DEC +0.5 [0.02 IN]	DR 29JAN01	APP 29JAN01	 AMP Incorporated Harrisburg, PA 17105-3508		
CMR	JUL03	2 PLC DEC +	M.CLIFFORD	F.BACKHURST			
MC	SEP01	3 PLC DEC -	CHK -	REL 09-03-01			
TE	B-01	ANGLES ± -	NAME		 AMP Incorporated Harrisburg, PA 17105-3508		
MC	MAR01	SURF TEXTURE: ✓	SIDE FEED HD-I APPLICATOR				
APP	DATE	REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX	SCALE -	DWG NO 1426136			
CAGE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO -