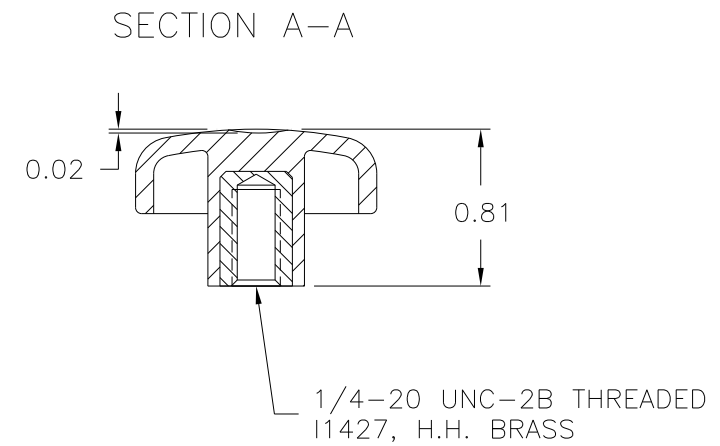
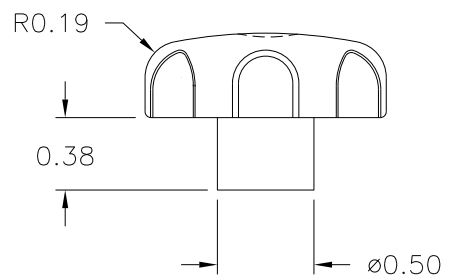
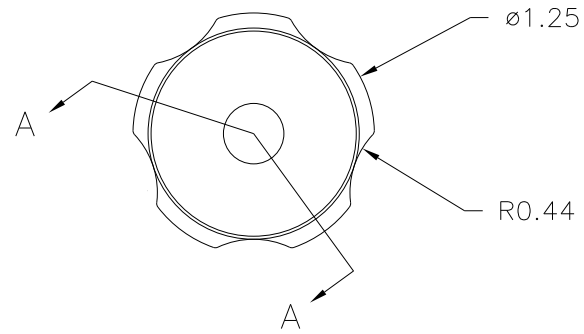


PART NAME: KNOB SCALE: 1:1 DATE: 8/12/99 DR. BY TL

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DAVIES MOLDING DESIGNERS & MANUFACTURERS OF KNOBS, HANDLES, CASES & CUSTOM PLASTIC COMPONENTS

P/N 4320DC	
INSERT	I1427
ROTARY TABLE SETUP	
UNIT IN PRESS	DH1 OR 2
F ^{NO} TOP	IR-4320
F ^{NO} BOTTOM	IR-4320
CAVITY	IR-4320
CORE	IR-4320
CORE PLUG	4320
CORE PIN	4320DC
① RUNNER EJT. PIN PLUG	INSTALLED



MATERIAL: 33% GLASS FILLED NYLON (BD1)
COLOR: BLACK

TOLERANCES: UNLESS OTHERWISE SPECIFIED	DO NOT SCALE DRAWING	A	ADDED TO TOOLING BOX	JAM	3/11/02
DECIMALS: X.XXX ± .005 X.XX ± .015	MM: X.XX ± 0.15MM X.X ± 0.4MM	-	CORRECTED TOOLING BOX	TS	6/14/2001
FRACTIONS ± 1/64	ANG. ± 1°	-	UPDATED DRAWING	ST	5/22/2000
CHANGES					