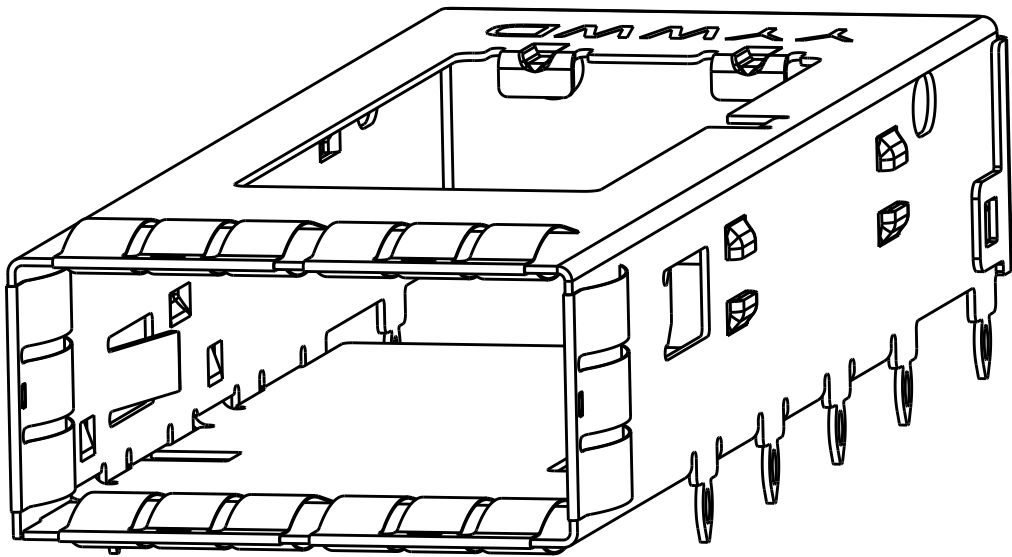


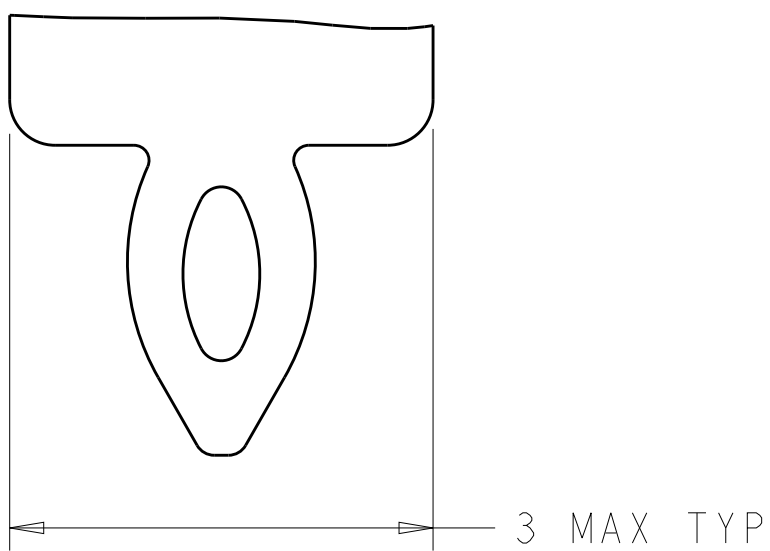
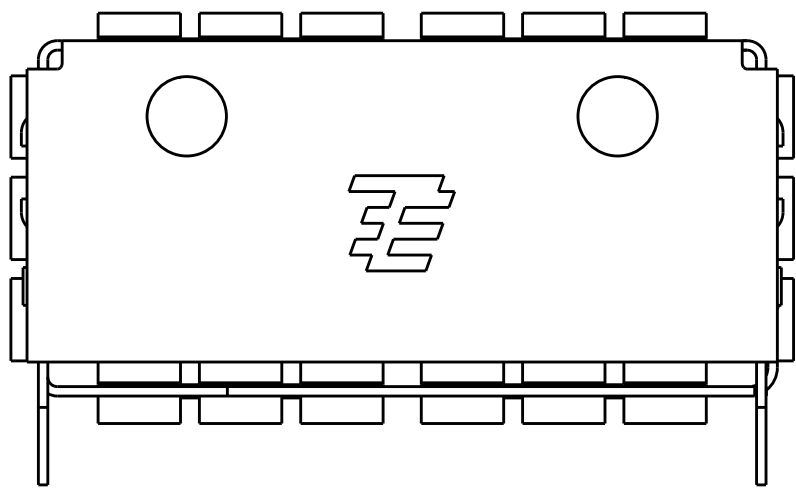
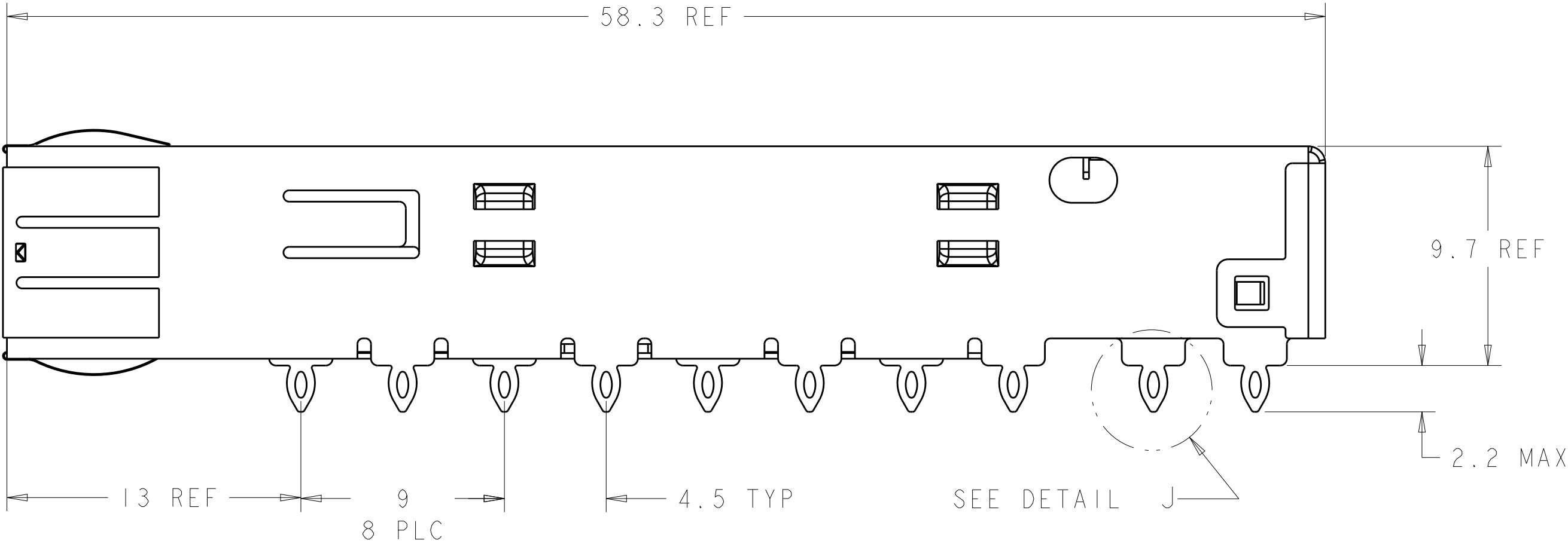
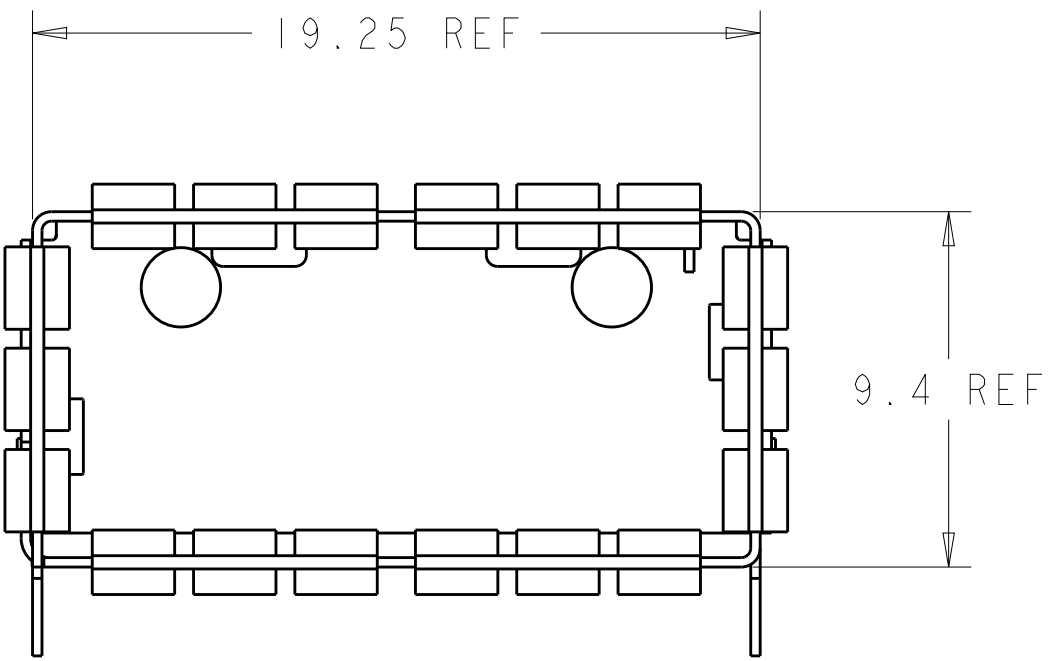
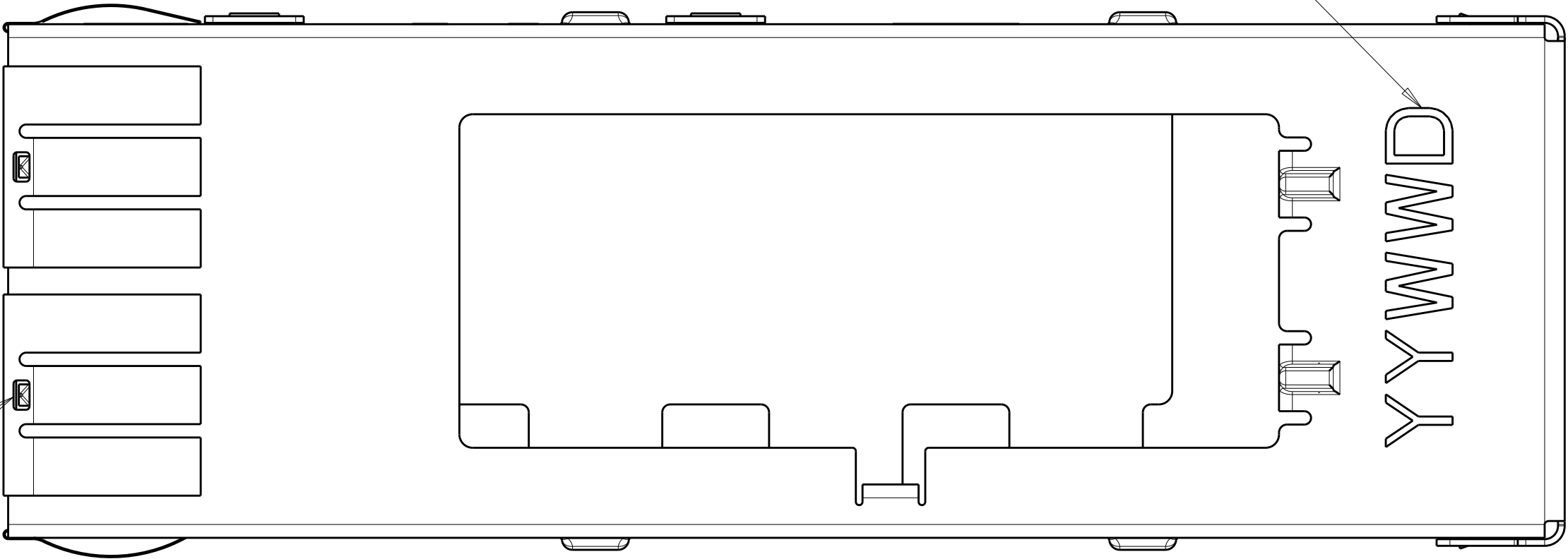
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		A	FIRST ACTIVE	19MAR2014	HW	MC

1. CAGE MATERIAL: 0.25 THICK NICKEL SILVER.
SPRING MATERIAL: COPPER ALLOY
2. MINIMUM PITCH DIMENSION.
3. MATES WITH QSFP MSA COMPATIBLE TRANSCEIVER.
4. REFERENCE APPLICATION SPEC 114-13217 FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
5. DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMERS.
6. MINIMUM PC BOARD THICKNESS:
SINGLES SIDED: 1.45
DOUBLE SIDED: 2.2.
7. DATUM -A- IS TOP SURFACE OF THE HOST BOARD.
8. SURFACE TRACES PERMITTED WITHIN THIS AREA EXCEPT WHERE CAGE STANDOFFS, SHOWN IN DETAIL J, CONTACT PC BOARD.
9. DATE CODE (YYWWD) MARKED APPROXIMATELY AS SHOWN.
10. SPRING FINISH: 0.8µm MIN TIN OVER 0.8µm MIN NICKEL, NON-PLATED EDGES PERMISSIBLE.
11. PRODUCT HAS NOT COMPLETED QUALIFICATION TESTING.

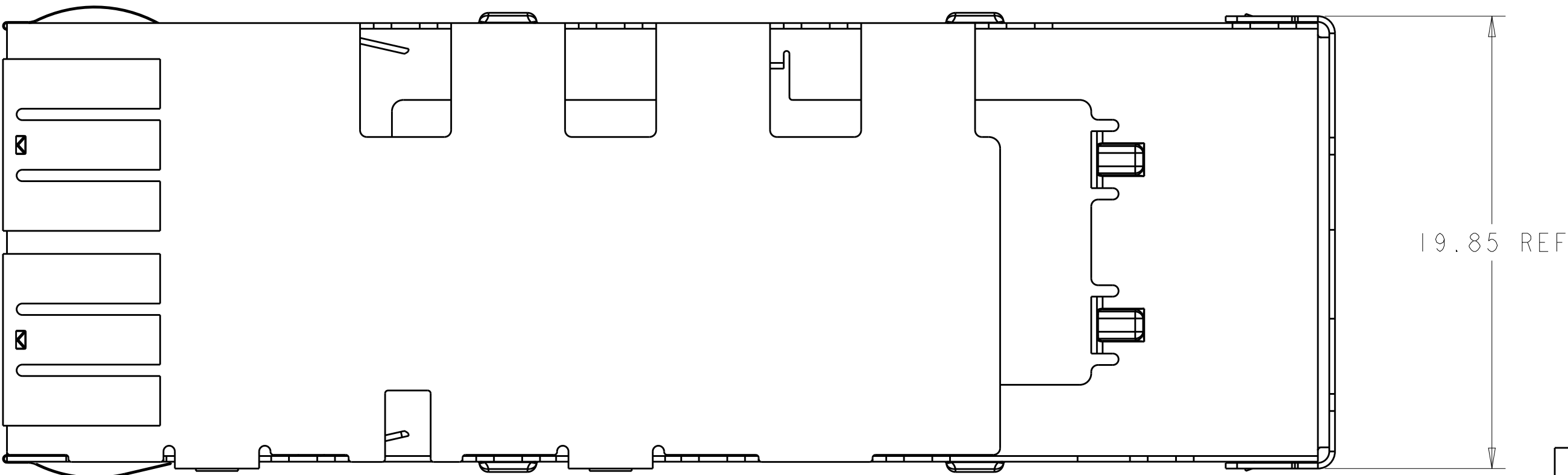


ISOMETRIC VIEW
SCALE 4:1

Sn42Bi58 SOLDER
6 PLACES

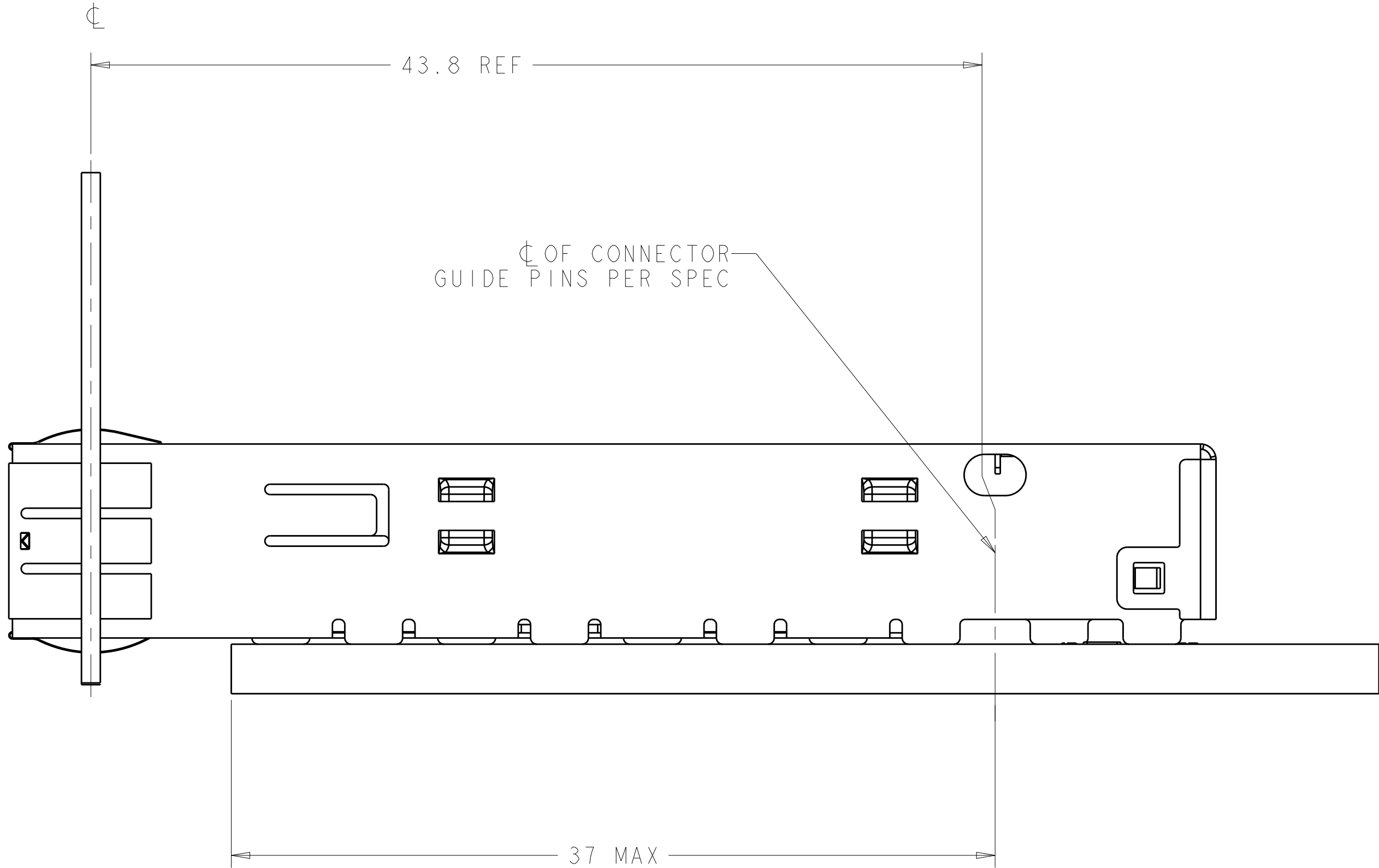
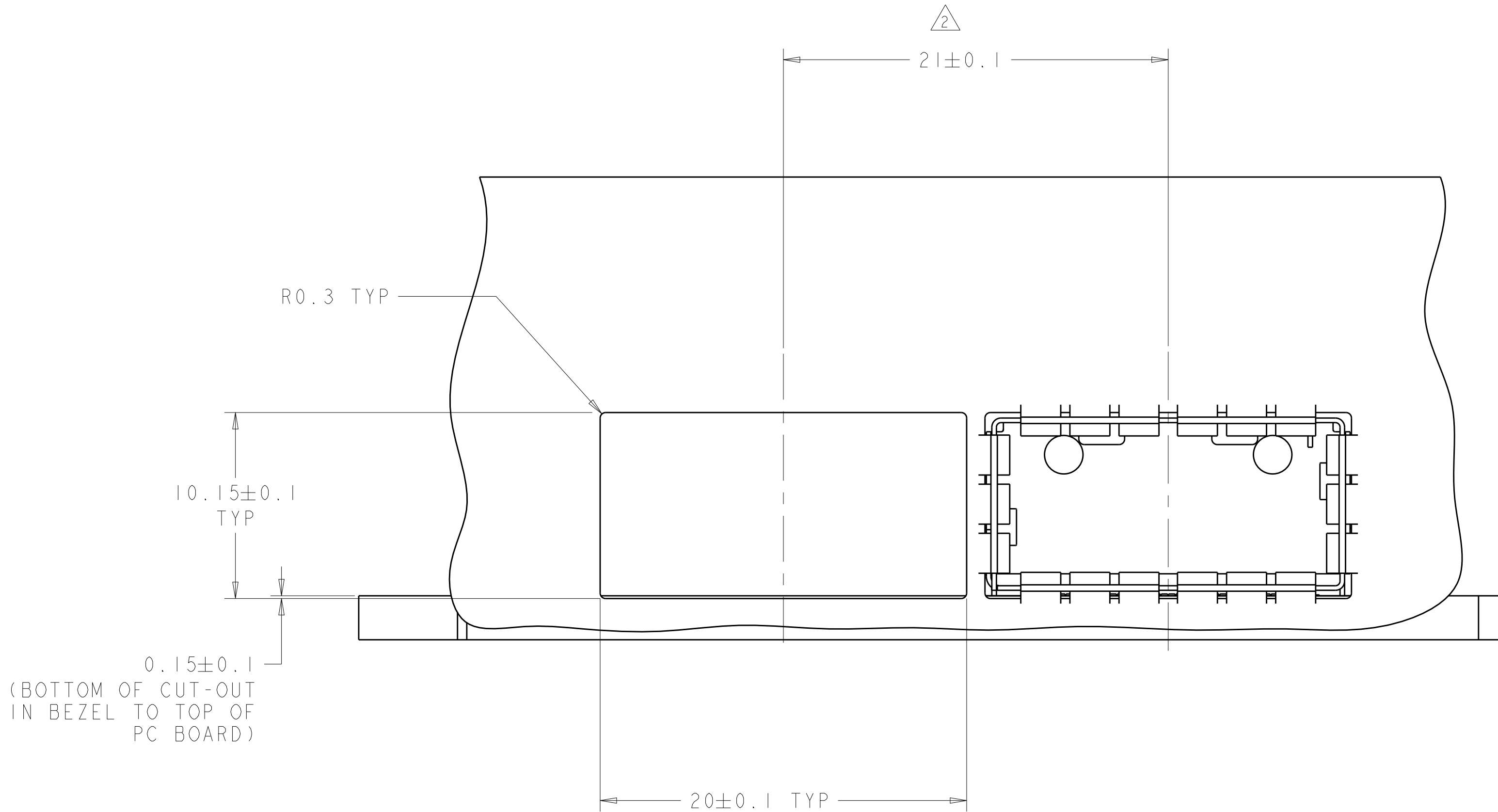


DETAIL J
SCALE 20:1



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	HANK WU	11APR13	TE Connectivity		
DIMENSIONS:		CHK	JASON YANG	11APR13			
mm		APVD	ALEX CAI	11APR13	CAGE ASSEMBLY, THRU BEZEL, QSFP		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			-		
0 PLC		±			-		
1 PLC		±			-		
2 PLC		±0.20			-		
3 PLC		±			-		
4 PLC		±			-		
ANGLES		±			-		
FINISH		114-13217			-		
MATERIAL		WEIGHT			-		
1		Customer Drawing			-		
10		Customer Drawing			-		

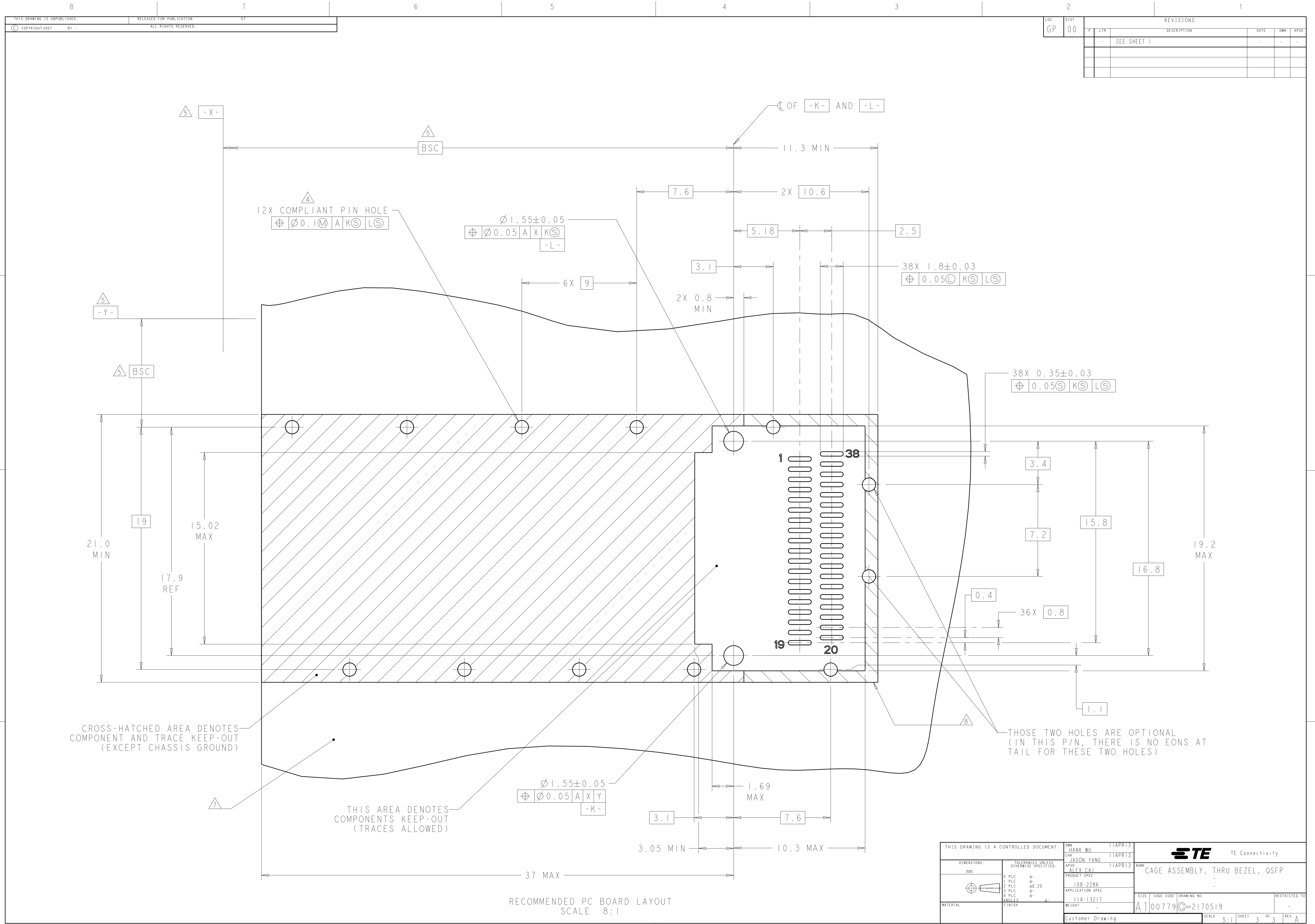
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-	-	SEE SHEET 1	-	-	-




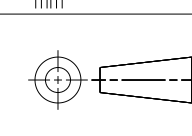
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	HANK WU	11APRT3	TE Connectivity	
		CHK	JASON YANG	11APRT3		
		APVD	ALEX CAI	11APRT3	NAME	
		PRODUCT SPEC			CAGE ASSEMBLY, THRU BEZEL, QSFP	
		108-2286			-	
		APPLICATION SPEC			-	
		114-13217			-	
		FINISH			-	
		Customer Drawing			-	

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A1	00779	C=2170519	-

SCALE	5:1	SHEET	2	OF	3	REV	A
-------	-----	-------	---	----	---	-----	---



LOC		DIST		REVISONS			
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	HANK WU	11APRT3	 TE Connectivity		
DIMENSIONS:		CHK	JASON YANG	11APRT3			
mm		APVD	ALEY CAI	11APRT3	NAME		
		PRODUCT SPEC			CAGE ASSEMBLY, THRU BEZEL, QSFP		
		108-2286			-		
		APPLICATION SPEC			-		
		114-13217			-		
MATERIAL		WEIGHT			SIZE		
		-			A100779C=2170519		
		Customer Drawing			RESTRICTED TO		
					-		
					SCALE		
		5:1			SHEET		
		3			OF		
		3			REV		
					A		