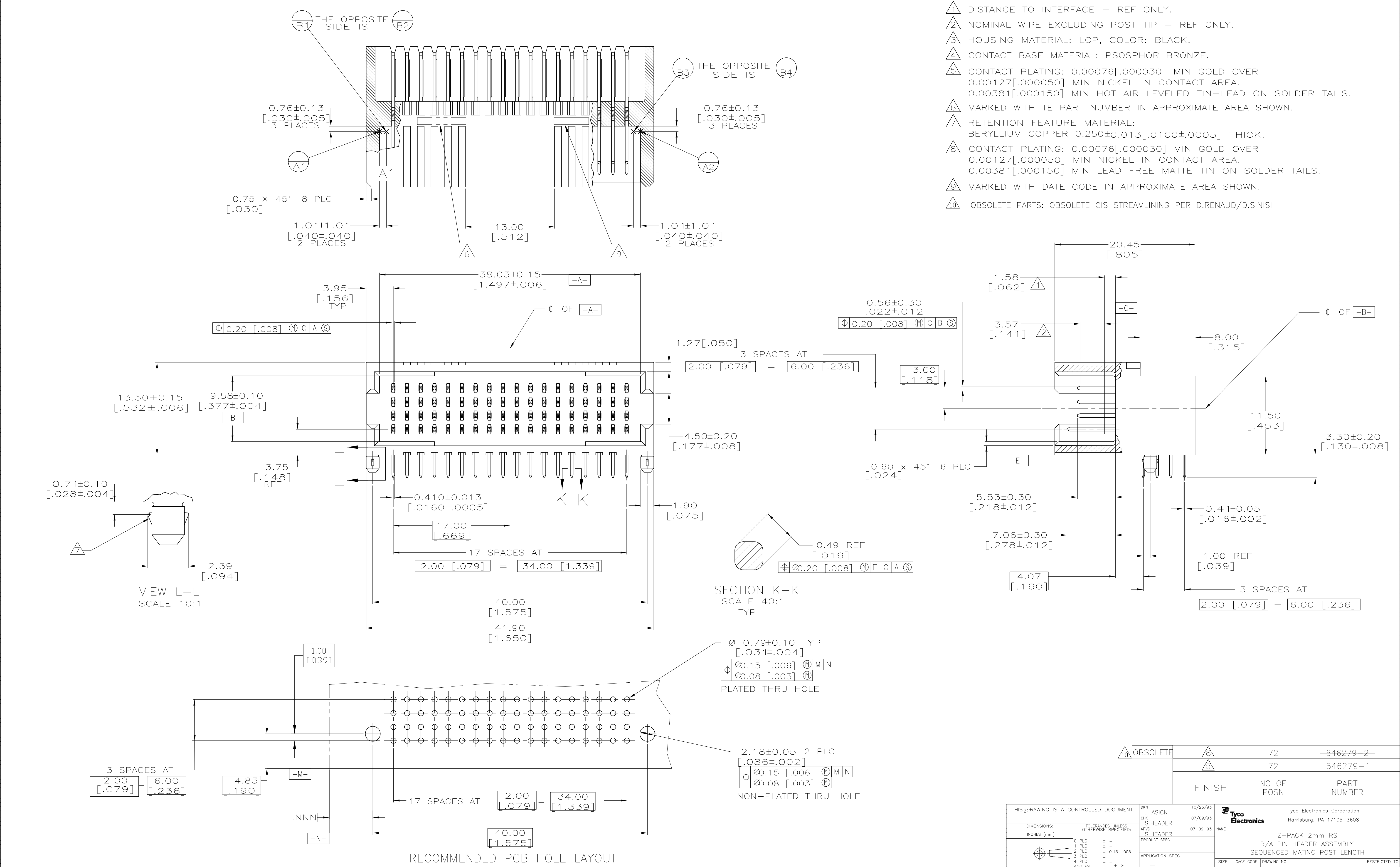


LOC		DIST		REVISIONS					
DF	X5	P	LTR	DESCRIPTION			DATE	DWN	APVD
			G	ECO 08-024363			08OCT08	MB	MZ
			G1	REVISED PER ECO-09-021510			14SEP09	KK	AEG



- 1 DISTANCE TO INTERFACE — REF ONLY.
- 2 NOMINAL WIPE EXCLUDING POST TIP — REF ONLY.
- 3 HOUSING MATERIAL: LCP, COLOR: BLACK.
- 4 CONTACT BASE MATERIAL: PSOSPHER BRONZE.
- 5 CONTACT PLATING: 0.00076[.000030] MIN GOLD OVER 0.00127[.000050] MIN NICKEL IN CONTACT AREA. 0.00381[.000150] MIN HOT AIR LEVELED TIN-LEAD ON SOLDER TAILS.
- 6 MARKED WITH TE PART NUMBER IN APPROXIMATE AREA SHOWN.
- 7 RETENTION FEATURE MATERIAL: BERYLLIUM COPPER 0.250±0.013[.0100±.0005] THICK.
- 8 CONTACT PLATING: 0.00076[.000030] MIN GOLD OVER 0.00127[.000050] MIN NICKEL IN CONTACT AREA. 0.00381[.000150] MIN LEAD FREE MATTE TIN ON SOLDER TAILS.
- 9 MARKED WITH DATE CODE IN APPROXIMATE AREA SHOWN.
- 10 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

10 OBSOLETE	8	72	646279-2
	5	72	646279-1
FINISH		NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J ASICK 10/25/93	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES [mm]		CHK S-HEADER 07/09/93	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S-HEADER 07-09-93	Z-PACK 2mm RS	
		PRODUCT SPEC	R/A PIN HEADER ASSEMBLY	
0 PLC ± -		APPLICATION SPEC	SEQUENCED MATING POST LENGTH	
1 PLC ± -		WEIGHT	RESTRICTED TO	
2 PLC ± 0.13 [.005]		SIZE	CAGE CODE DRAWING NO	
3 PLC ± -		A1 00779	C=646279	
4 PLC ± -		SCALE	4:1	
ANGLES ± 2°		SHEET	1 OF 1	
MATERIAL FINISH SEE TABLE		CUSTOMER DRAWING	REV G	
