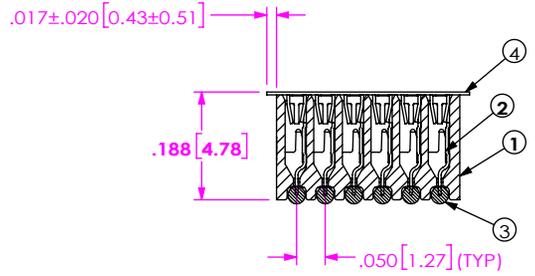
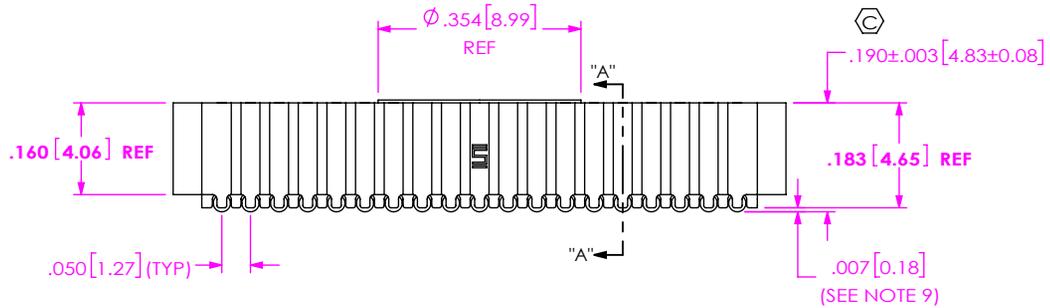
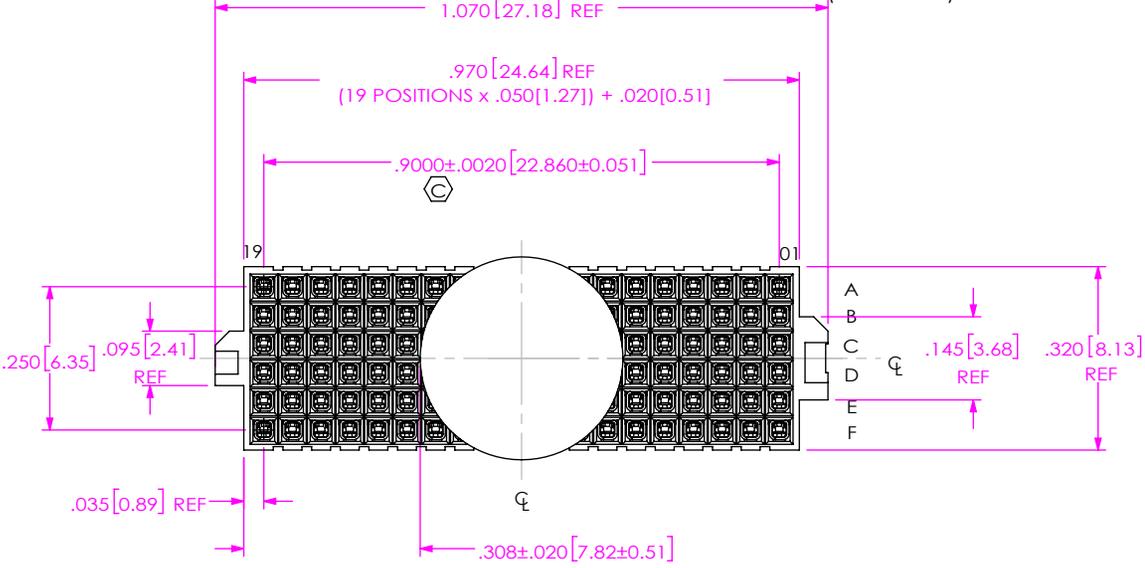
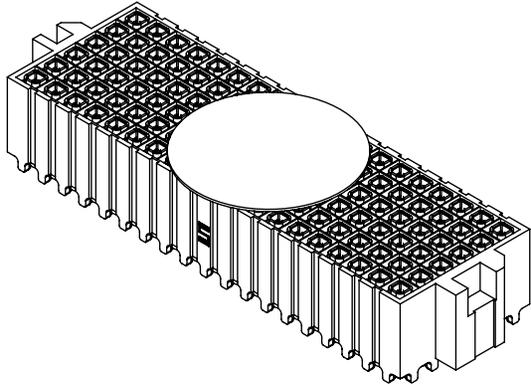


DO NOT SCALE FROM THIS PRINT

- NOTES:
1. CONNECTOR HEIGHT NOT AVAILABLE AS STANDARD.
 2. REPRESENTS A CRITICAL DIMENSION.
 3. CONTACT TO BE FLUSH ±.002[0.05] TO BE MEASURED AT ALL 4 CORNERS.
 4. PARTS TO BE PACKAGED IN TAPE & REEL.
FOR QUANTITIES LESS THAN 125 PCS, NO TRAILER OR LEADER WILL BE SUPPLIED.
 5. DELETED.
 6. MINIMUM PUSHOUT FORCE: .5 LB
 7. ONE REEL MINIMUM PLATING REQUIREMENT (85,000 CONTACTS PER REEL).
 8. ALL DIMS TO BE SYMMETRICAL ABOUT THE CENTERLINE WITHIN ±.001[0.03].
 9. MAXIMUM VARIATION BETWEEN SOLDERBALLS: .0025[0.064]
 10. REFER TO VISUAL INSPECTION BOARD FOR SOLDERBALL APPEARANCE CHECKS.
 11. THE DISTANCE FROM THE CENTER OF ANY SOLDERBALL TO THE CENTER OF ANY ADJACENT INNER PEG SHALL BE .025±.005[0.64±0.13].
 12. SOLDER JOINTS TO BE INSPECTED PER IPC SPECIFICATION 12.2.12 (IPC-A-610C).



SECTION "A"- "A"

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	ASP-167045-01-B	1.0000	LCP, COLOR: BLACK
2	ASP-190171-02-P-H-SUB	114.00	PHOS BRONZE
3	SDB-030-6337	114.00	63% TIN /37% LEAD
4	K-DOT-.354-.469-.005	1.0000	POLYIMIDE FILM
5	CT-ASP1949MS	.00222	CONDUCTIVE POLYMER

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
 TOLERANCES ARE:
 DECIMALS ANGLES
 .XX: ±.01[0.3] 2°
 .XXX: ±.005[0.13]
 .XXXX: ±.0020[0.051]

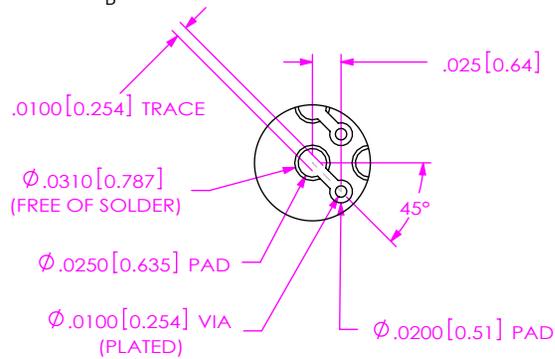
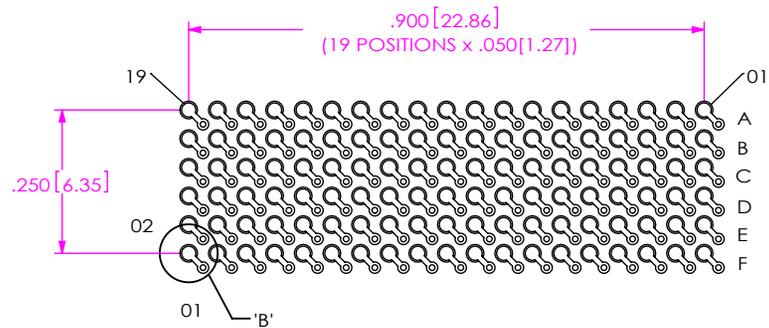
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520 PARK EAST BLVD, NEW ALBANY, IN 47150
 PHONE: 812-944-6733 FAX: 812-948-5047
 e-Mail: info@SAMTEC.com code 55322

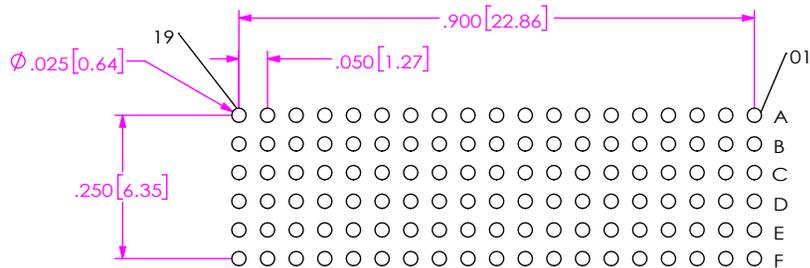
DO NOT SCALE DRAWING SHEET SCALE: 3:1
 PLATING:
 CONTACT AREA: .000030 GOLD OVER .000050 NICKEL
 REMAINDER: .000003 GOLD OVER .000050 NICKEL

DESCRIPTION: LEADED VITA ASSEMBLY
 DWG. NO. ASP-189983-01
 BY: J. BROWNING 11/04/2015 SHEET 1 OF 2

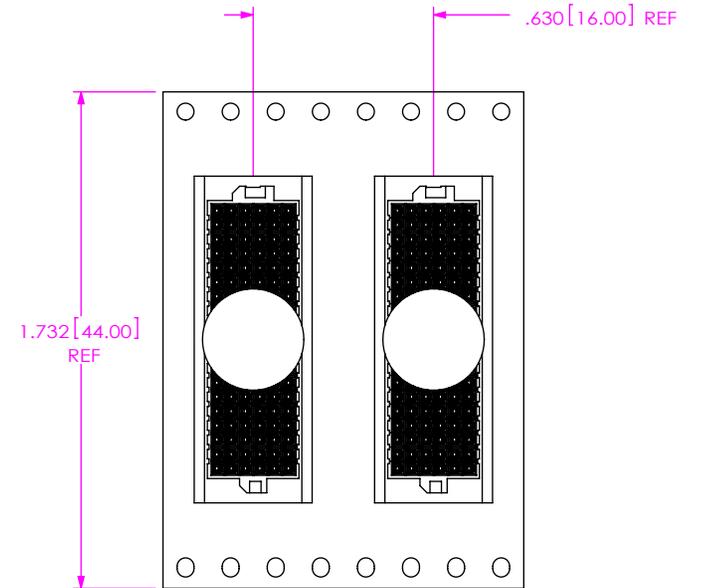


DETAIL 'B'

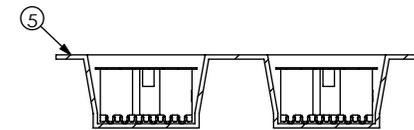
RECOMMENDED MAIN BOARD LAYOUT



RECOMMENDED STENCIL LAYOUT
STENCIL TO BE .0060 [.152] THICK



USER DIRECTION OF UN-REELING
POCKET NOT DETAILED



PACKAGING VIEW

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e-Mail: info@SAMTEC.com code 55322

SHEET SCALE: 3:1

DESCRIPTION:
LEADED VITA ASSEMBLY

DWG. NO.
ASP-189983-01