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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

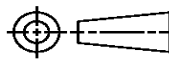
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

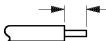
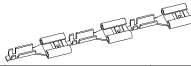
Pro/ENGINEER DRAWING

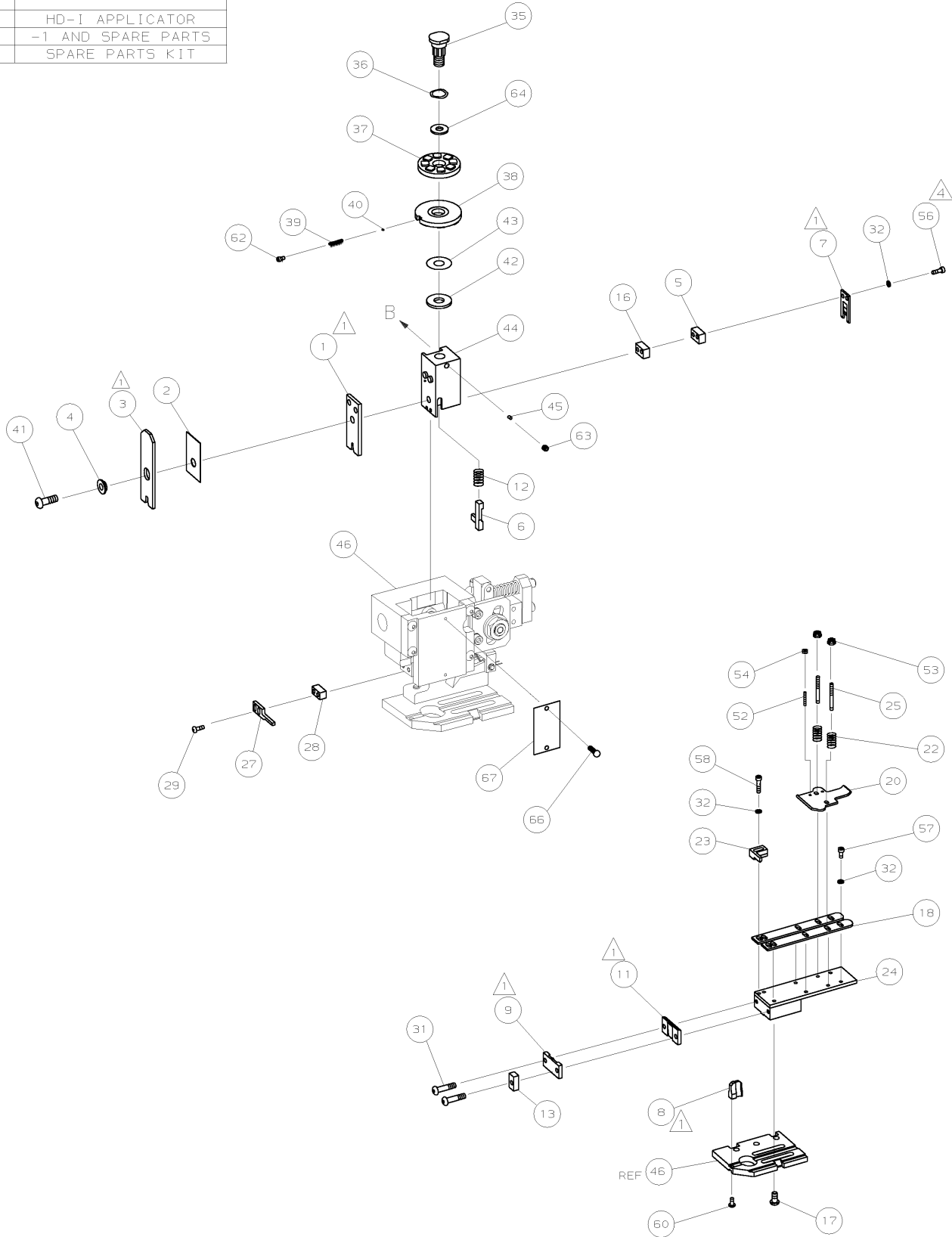
DRAWING MADE IN THIRD ANGLE PROJECTION

1239056 1239056

/home/us024474/tecnod

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1239056 -1	B		- BENCH & LEADMAKER	MECH POST FEED	HD-I APPLICATOR
7-1239056 -1	B		- BENCH & LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1239056 -7	A		-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: FASTIN/FASTON .187 SERIES RECEPTACLE				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.29 [.090 IN]	F	0.50mm ² - 1.50mm ²	
INSUL	3.05 [.120 IN]	F	1.50-2.40 [.059-.094 IN]	
WIRE STRIP LENGTH 3.90-4.70 [.154-.185 IN]			APPL INSTRUCTION 408-8323	
TERMINAL -		-		FEED 16.60 [.654 IN]
APPL SPEC 114-20011		-		
TERMINALS APPLIED				
282180	-	-	-	-
282331	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
				
WIRE SIZE mm ² AWG		CRIMP HEIGHT 		PIN PN AND LENGTH [IN]
1.50mm ²		1.49 ±0.03 [.059 ±.001 IN]		354779-6 [.3020]
1.00mm ²		1.44 ±0.03 [.057 ±.001 IN]		1-354779-0 [.3040]
0.75mm ²		1.39 ±0.03 [.055 ±.001 IN]		1-354779-4 [.3060]
0.50mm ²		1.34 ±0.03 [.053 ±.001 IN]		1-354779-8 [.3080]
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-		-		-



					73
-	1	1	1239056	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1338705-2	DOCUMENTATION PACKAGE	71
					70
					69
					68
-	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	21017-2	SCR,DRIVE (#2X.19) ID PLATE	66
					65
-	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
-	1	1	18023-9	SCR,SKT CAP (M4X6) CP D5C	62
					61
-	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
					59
-	2	2	1-18023-3	SCR,SHC (M4X16) HOLD DOWN	58
-	5	5	1-18023-0	SCR,SHC (M4X8) STRIP GUIDE	57
-	2	2	1-18023-2	SCR,SHC (M4X12) SLUG BLADE	56
					55
-	2	2	18029-1	NUT, HEX (M3) DRAG	54
-	2	2	986965-1	NUT,HEX SL (M4) DRAG STUD	53
-	2	2	2-18032-2	SCR,SKT SET (M3X10) DRAG	52
					51
					50
-	1	1	18024-3	SCR,BHC (M3X10) CAM	49
					48
-	1	1	1338676-1	CAM, POST-FEED 30 & 40 mm ST	47
-	1	1	1338662-1	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	690191-1	PLUG, NYLON	45
-	1	1	1320998-1	RAM	44
-	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	690124-1	WASHER, RAM	42
-	1	1	2-18024-6	SCREW,BHC (M8X25) CRIMPER	41
-	1	1	23241-1	BALL, STEEL	40
-	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1320922-1	DISC, INSULATION	38
-	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	22480-5	WASHER, SPRING	36
-	1	1	690212-1	POST, RAM	35
					34
					33
-	9	9	18025-2	WASHER, LOCK (M4) SHEAR BL	32
-	2	2	1-18024-0	SCR,BHC (M4X20) SHEAR PL	31
					30
-	2	2	18024-8	SCR,BHC (M4X12) STRIPPER	29
-	1	1	3-690451-2	SPACER, STRIPPER	28
-	1	1	240639-1	STRIPPER	27
					26
-	2	2	1320906-1	DRAG, STUD	25
-	1	1	1320995-9	PLATE, STRIP GUIDE	24
-	1	1	240825-4	PLATE, STRIP HOLD DOWN	23
-	2	2	4-22281-1	SPRING, DRAG	22
					21
-	1	1	1338665-1	DRAG, STOCK	20
					19
-	2	2	1338663-5	GUIDE, LOWER STRIP	18
-	4	4	1-18024-8	SCR,BHC (M6X12) STRIP GD PL	17
-	1	1	1338708-1	SPACER, SLUG BLADE	16
					15
					14
-	1	1	690481-3	SPACER, HOLD DOWN	13
-	1	1	23846-1	SPRING, HOLD DOWN	12
-	1	1	240833-3	PLATE, REAR SHEAR	11
					10
-	1	1	1-690496-1	PLATE, FRONT SHEAR	9
1	2	1	3-1333217-7	ANVIL	8
-	1	1	690474-5	BLADE, SLUG	7
-	1	1	2-455892-2	HOLD DOWN, TERMINAL	6
-	1	1	6-240641-4	SPACER, SLUG BLADE	5
-	1	1	1-238009-2	SPACER, BLOCK CRIMPER	4
1	2	1	7-456134-3	CRIMPER, INSULATION	3
-	1	1	455888-9	SPACER, CRIMPER	2
1	2	1	4-456406-1	CRIMPER, WIRE	1

		-77 -71 -1		PART NO		DESCRIPTION		ITEM NO		
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)						
QTY REQD PER ASSY				PARTS LIST						
		DIMENSIONS: mm (INCHES)		MATL		HT TR		FIN		
		DO NOT SCALE PRINT.		-		-		-		
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR 260CT04		APP 260CT04				
		1 PLC DEC ±		L.L.OFTHOUSE		F.BACKHURST				
		2 PLC DEC ±		CHK -		REL 02FEB05		AMP		
		3 PLC DEC ±				L.L.OFTHOUSE		Tyco Electronics Harrisburg, PA 17105-3608		
		ANGLES ±		NAME		END FEED HD-I APPLICATOR		MACHINE REF		
RK JUN05		SURF TEXTURE, ✓		SCALE		DWG NO 1239056		HD-I APPL		
LJL FEB05		REMOVE BURRS, .038 MAX		-		D		SHEET 1 OF 1		
APP DATE		SHARP EDGES R.38 MAX						REV B		
		CASE CODE 00779		CUSTOMER AND ASSEMBLY DRAWING					RESTRICTED TO -	

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LAYOUT L1239056

SET UP GAGE 458638-3

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LOC A
DIST 66
LEADMAKER OR BENCH G
K TERMINATOR BENCH MACHINE

AMP 1756 REV 3-92 29-JUN-05 11:24:35 us024474

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